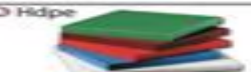


Hdpe		Applications 10 16 21 22 23 24	Moisture absorption at 23 °C, 50 RH 0	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +80 -140	Colour Milky white	Compressive strength at 23 °C 4.5 MPa	Wear resistance Poor	Co-efficient of friction 0.5	Density 0.95 g/cm³	Pressure velocity 0.05	Food grade ✓ Medium
Uhmwpe		Applications 1 2 3a 3b 4 5 6 9b 10 15 16 23 24	Moisture absorption at 23 °C, 50 RH 0	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +80 -200	Colour Milky white Black Blue	Compressive strength at 23 °C 4.5 MPa	Wear resistance Excellent	Co-efficient of friction 0.2	Density 0.94 g/cm³	Pressure velocity 0.09	Food grade ✓ Low
Nylon 6		Applications 6 7 8 9 9b 14 15 16	Moisture absorption at 23 °C, 50 RH 6.5	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +90 -40	Colour Milky white Creamy white	Compressive strength at 23 °C 24 MPa	Wear resistance Very good	Co-efficient of friction 0.4	Density 1.14 g/cm³	Pressure velocity 0.13	Food grade ✓ Medium
Nylon Lfx		Applications 1 2 3d 11 15	Moisture absorption at 23 °C, 50 RH 6.3	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +90 -20	Colour Green	Compressive strength at 23 °C 22 MPa	Wear resistance Excellent	Co-efficient of friction 0.3	Density 1.135 g/cm³	Pressure velocity 0.23	Food grade X Medium
Nylatron Gem		Applications 1 2 3d 7 9a 9b	Moisture absorption at 23 °C, 50 RH 6.7	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +90 -50	Colour Dark grey	Compressive strength at 23 °C 25 MPa	Wear resistance Excellent	Co-efficient of friction 0.2	Density 1.16 g/cm³	Pressure velocity 0.13	Food grade X Medium
Acetal		Applications 3b 3d 6 7 8 9 9b 11 14 15 23	Moisture absorption at 23 °C, 50 RH 0.8	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +100 -50	Colour White Black	Compressive strength at 23 °C 19 MPa	Wear resistance Poor	Co-efficient of friction 0.4	Density 1.41 g/cm³	Pressure velocity 0.36	Food grade ✓ Medium high
Acetal U		Applications 3b 3d 8 11 12 15 23	Moisture absorption at 23 °C, 50 RH 0.8	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +100 -40	Colour Blue	Compressive strength at 23 °C 14 MPa	Wear resistance Very poor	Co-efficient of friction 0.4	Density 1.34 g/cm³	Pressure velocity 0.19	Food grade ✓ Medium high
Petp		Applications 1 2 3b 3d 7 8 9b 11 14 23	Moisture absorption at 23 °C, 50 RH 0.5	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +100 -20	Colour White Grey	Compressive strength at 23 °C 26 MPa	Wear resistance Excellent	Co-efficient of friction 0.3	Density 1.39 g/cm³	Pressure velocity 0.13	Food grade ✓ Medium high
Pvc		Applications 6 14 24	Moisture absorption at 23 °C, 50 RH 0.2	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +60 -15	Colour Black	Compressive strength at 23 °C • MPa	Wear resistance Poor	Co-efficient of friction 0.5	Density 1.36 g/cm³	Pressure velocity •	Food grade X Low
Polypropylene		Applications 22 23 24	Moisture absorption at 23 °C, 50 RH 0.1	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +85 -5	Colour White Black Transparent	Compressive strength at 23 °C 6 MPa	Wear resistance Poor	Co-efficient of friction 0.4	Density 0.91 g/cm³	Pressure velocity •	Food grade ✓ Very low
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Polycarbonate		Applications 14 18 19 20	Moisture absorption at 23 °C, 50 RH 0.3	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +115 -60	Colour Clear Smoke	Compressive strength at 23 °C 1.8 MPa	Wear resistance Poor	Co-efficient of friction 0.4	Density 1.20 g/cm³	Pressure velocity •	Food grade ✓ Medium
Pdfe		Applications 3a 3c 6 11 16 23 24	Moisture absorption at 23 °C, 50 RH 0	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +250 -200	Colour White Grey Black	Compressive strength at 23 °C 5.5 MPa	Wear resistance Poor	Co-efficient of friction 0.3	Density 2.18 g/cm³	Pressure velocity 0.85	Food grade ✓ High
Peek		Applications 3c 3d 6 23	Moisture absorption at 23 °C, 50 RH 0.2	Machinability Easy Moderate Difficult	UV resistance X	Service temperature +250 -40	Colour Black	Compressive strength at 23 °C 29 MPa	Wear resistance Very good	Co-efficient of friction 0.3	Density 1.31 g/cm³	Pressure velocity 0.34	Food grade ✓ Very high
Micarta		Applications 3c 3d 6 8 12 13 15	Moisture absorption at 23 °C, 50 RH 1.8	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +125/+250 -20	Colour Brown	Compressive strength at 23 °C 122 MPa	Wear resistance Good	Co-efficient of friction 0.4	Density 1.47 g/cm³	Pressure velocity •	Food grade X High
D Glide		Applications 1 3d 3b	Moisture absorption at 23 °C, 50 RH 0.3	Machinability Easy Moderate Difficult	UV resistance ✓	Service temperature +170 -20	Colour Red Blue Yellow	Compressive strength at 23 °C 140 MPa	Wear resistance Excellent	Co-efficient of friction 0.3	Density 1.40 g/cm³	Pressure velocity 0.47	Food grade X High

Plastics Pipe Welding Selection Guide

Siddappa N.Byrareddy



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Plastics Institute of America Plastics Engineering, Manufacturing & Data Handbook D.V. Rosato, Nick R. Schott, Marlene G. Rosato, 2001-11-30 This book provides a simplified practical and innovative approach to understanding the design and manufacture of plastic products in the World of Plastics The concise and comprehensive information defines and focuses on past current and future technical trends The handbook reviews over 20 000 different subjects and contains over 1 000 figures and more than 400 tables Various plastic materials and their behavior patterns are reviewed Examples are provided of different plastic products and relating to them critical factors that range from meeting performance requirements in different environments to reducing costs and targeting for zero defects This book provides the reader with useful pertinent information readily available as summarized in the Table of Contents List of References and the Index

Plastic Product Material and Process Selection Handbook Dominick V Rosato, Donald V Rosato, Matthew v Rosato, 2004-08-04 This book is for people involved in working with plastic material and plastic fabricating processes The information and data in this book are provided as a comparative guide to help in understanding the performance of plastics and in making the decisions that must be made when developing a logical approach to fabricating plastic products to meet performance requirements at the lowest costs It is formatted to allow for easy reader access and this care has been translated into the individual chapter constructions and index This book makes very clear the behaviour of the 35 000 different plastics with the different behaviours of the hundreds of processes Products reviewed range from toys to medical devices to cars to boats to underwater devices containers springs pipes aircraft and spacecraft The reader's product to be designed and or fabricated can be directly or indirectly related to plastic materials fabricating processes and or product design reviews in this book Essential for people involved in working with plastic material and plastic fabricating processes Will help readers understand the performance of plastics Helps readers to make decisions which meet performance requirements and to keep costs low Handbook of Plastics Joining Michael J. Troughton, 2008-10-17 The new edition of this bestselling reference provides fully updated and detailed descriptions of plastics joining processes plus an extensive compilation of data on joining specific materials The volume is divided into two main parts processes and materials The processing section has 18 chapters each explaining a different joining technique The materials section has joining information for 25 generic polymer families Both sections contain data organized according to the joining methods used for that material A significant and extensive update from experts at The Welding Institute A systematic approach to discussing each joining method including process advantages and disadvantages applications materials equipment joint design and welding parameters Includes international suppliers directory and glossary of key joining terms Includes new techniques such as flash free welding and friction stir welding Covers thermoplastics thermosets elastomers and rubbers

Hydraulics of Pipelines J. Paul Tullis, 1989-03-07 This comprehensive text reference addresses all hydraulic aspects of

pipeline design Incorporates many real life examples from the author s experience in the design and operation of pipelines Topics covered include basic equations necessary to pipeline design how to conduct a feasibility study and perform economic analysis design considerations for pumps and valves how to suppress cavitation hydraulic transients trapped air and methods of numerical solution of governing equations including applications to complex piping systems Includes twenty five tables for easy reference Extensively illustrated *Machinery Buyers' Guide* ,2002 **Tool and Manufacturing Engineers Handbook: Plastic Part Manufacturing** Philip Mitchell,1996-12-09 This volume focuses on the practical application of processes for manufacturing plastic products It includes information on design for manufacturability DFM material selection process selection dies molds and tooling extrusion injection molding blow molding thermoforming lamination rotational molding casting foam processing compression and transfer molding fiber reinforced processing assembly and fabrication quality plant engineering and maintenance management **Regional Industrial Buying Guide** ,2005 **European Plastic Pipes Market** Trevor Stafford,2001 This report has the objective of bringing together information from a broad spectrum of polymer and pipe supply technology and relating it to the regional and demographic trends of the demand side This approach will enable readers to view their own more detailed market information within a broader context and consequently gain a more complete understanding of long term trends *Guidelines for Engineering Design for Process Safety* CCPS (Center for Chemical Process Safety),2010-10-12 Inherently safer plants begin with the initial design Here is where integrity and reliability can be built in at the lowest cost and with maximum effectiveness This book focuses on process safety issues in the design of chemical petrochemical and hydrocarbon processing facilities It discusses how to select designs that can prevent or mitigate the release of flammable or toxic materials which could lead to a fire explosion or environmental damage All engineers on the design team the process hazard analysis team and those who make basic decisions on plant design will benefit from its comprehensive coverage its organization and the extensive references to literature codes and standards that accompany each chapter **Piping and Pipeline Engineering** George A. Antaki,2003-05-28 Taking a big picture approach Piping and Pipeline Engineering Design Construction Maintenance Integrity and Repair elucidates the fundamental steps to any successful piping and pipeline engineering project whether it is routine maintenance or a new multi million dollar project The author explores the qualitative details calculations and t

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