

Saturn Relay 2005-2007 Workshop Manual

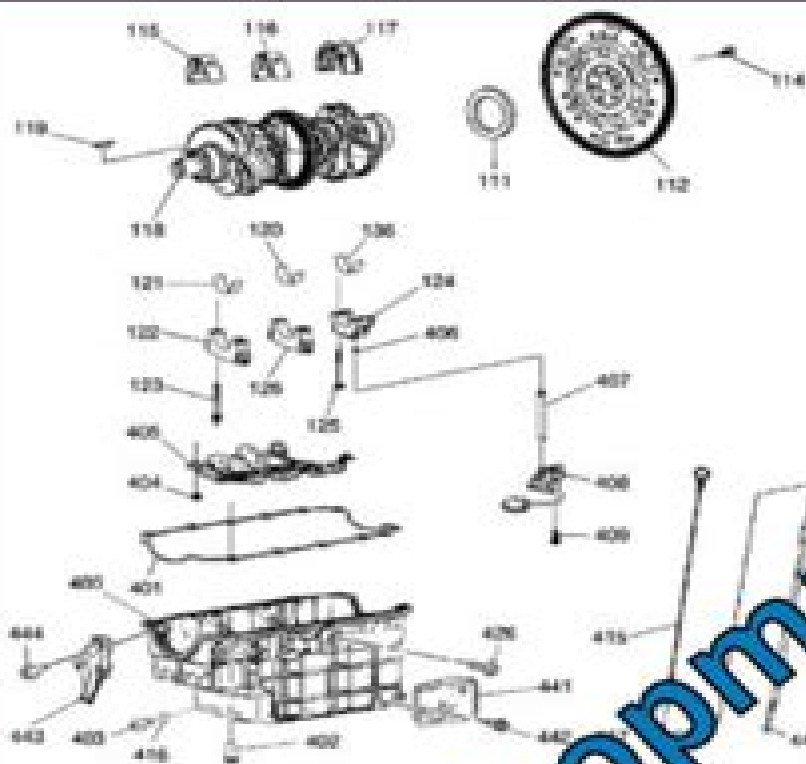


Fig. 4: Identifying Crankshaft & Connecting Rod Assembly
Courtesy of GENERAL MOTORS CORP.

Callouts For Fig. 4

Callout	Component Name
111	Crankshaft Rear Oil Seal Assembly
112	Flywheel
114	Flywheel Bolt
115	Crankshaft Upper Bearing
116	Crankshaft Upper Bearing
117	Crankshaft Upper Bearing
118	Crankshaft
119	Crankshaft Balancer Key

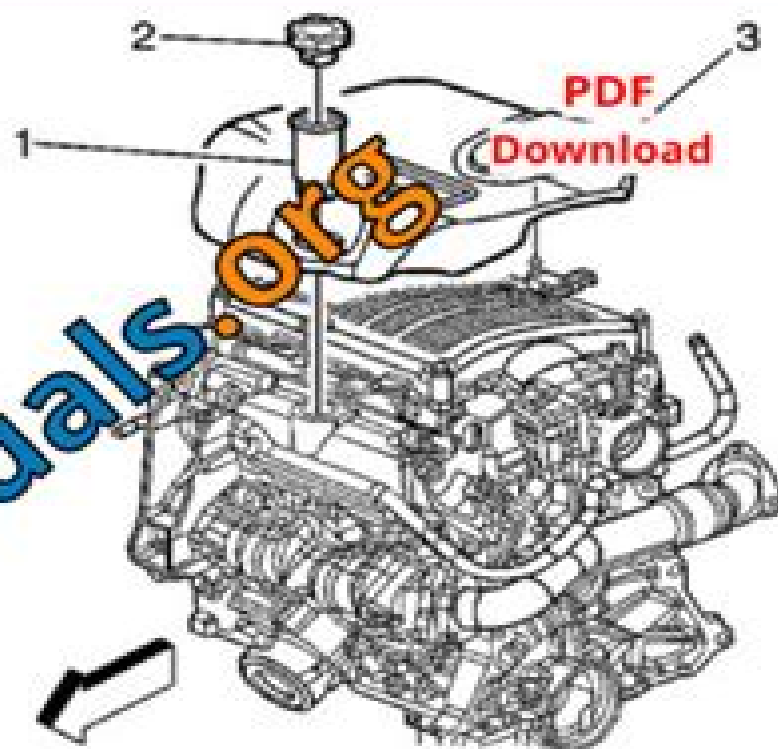


Fig. 9: Removing/Installing Fuel Injector Sight Shield
Courtesy of GENERAL MOTORS CORP.

1. Install the injector sight shield (3).
2. Install the oil fill neck (1).
3. Install the oil fill cap (2).

DRIVE BELT REPLACEMENT

Removal Procedure:

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LM Reder



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