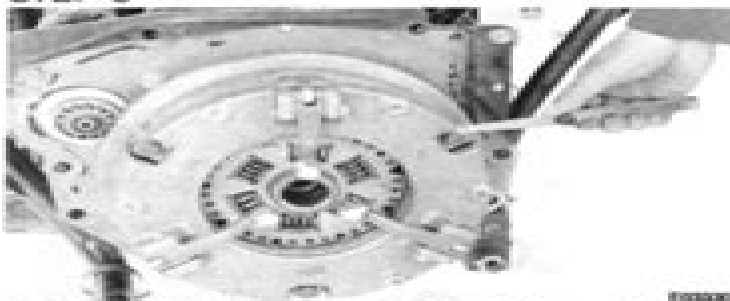


## STEP 8



Adjust bolts (3) until a gap of 0.9 to 1.00 mm (0.035 to 0.039 inch) is measured between the bolt head and the pressure plate (20), tighten locknuts (4).

## STEP 9



Remove the CAS 2168 alignment tool and install the CAS 2170 height gauge. Adjust bolts (14) until there is no clearance between the head of the bolt and the height gauge, tighten the nuts (15).



**NOTE:** Items are numbered in order of Disassembly.

1. BOLT
2. FRICTION PLATE
3. BOLT
4. NUT
5. PRESSURE PLATE

6. BEVEL SPRING
7. COVER
8. FRICTION PLATE
9. COTTER PIN
10. WASHER

11. PIN
12. PIN
13. LEVER
14. BOLT
15. NUT

16. COVER
17. BEVEL SPRING
18. PIN
19. ROD
20. PRESSURE PLATE

# Sf 2216 Service Manual

**Karin Nielsen-Saines**



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