

Valve springs - vehicle, M50 and M50T engines

Fitted length	34.7 mm (1.37 in)
Load at fitted length	150 N (34.0 lbf) to 20.0 kgf
Number of active coils	4.5
Number of damper coils	0
Direction of coils	Left hand
Identification colour	Orange

Valve springs - S50 and M50 engines

Fitted length	34.7 mm (1.37 in)
Load at fitted length	143/137 N (32/30 lbf) 14.5/13.0 kgf
Number of active coils	5.2
Number of damper coils	0
Direction of coils	Left hand
Identification colour	White

Pistons and skirts**Materials:**

- Vehicle, M50 and M50T engines
- S50 and M50 engines

Steel
Cast iron

Outside diameter of skirt	71.725/71.745 mm (2.8220/2.8480 in)
Clearance of skirt in cylinder head	0.050/0.055 mm (0.0020/0.0022 in)
Thickness of skirt head	0.55/0.58 mm (0.0217/0.023 in)
Skirt length:	
- Vehicle, M50 and M50T engines	25.7/26.3 mm (1.01/1.04 in)
- S50 and M50 engines	25.7/26.3 mm (1.01/1.04 in)
Skirt thickness	Range of 45 gms; from 2.080 mm (0.083 in) to 2.400 mm (0.094 in) in grades of 0.025 mm (0.001 in)

Camshaft

Diameter of front and rear journals	47.860/47.875 mm (1.8850/1.8880 in)
Diameter of centre journal	47.860/47.875 mm (1.8850/1.8880 in)
Clearance of journals in bores:	
- Front and rear	0.040/0.044 mm (0.0016/0.0017 in)
- Centre	0.040/0.044 mm (0.0016/0.0017 in)
Diameter for pulley hub	36.58/36.61 mm (1.440/1.441 in)
Cam lift - vehicle, M50 and M50T engines:	
- Intake and exhaust	9.344/9.724 mm (0.3717/0.3828 in)
Cam lift - S50 and M50 engines:	
- Intake camshaft part number 1, 141DF111	9.344/9.004 mm (0.3695/0.3550 in)
- Intake camshaft part number 1, 141DF021	9.344/9.324 mm (0.368/0.3650 in)
- Exhaust	9.344/9.524 mm (0.3679/0.3750 in)
End float	0.11/0.27 mm (0.004/0.011 in)
Maximum permissible end float in service	0.50 mm (0.020 in)
Width of recess for thrust washer	6.00/6.12 mm (0.236/0.241 in)
Camshaft thrust washer	
Type	1.807 weather fitted in camshaft cover
Thickness	0.80/0.85 mm (0.0315/0.034 in)
Transition fit of thrust washer in camshaft cover recess	± 0.05 mm (± 0.002 in)

Perkins M80t Manual

SJ Ball



Perkins M80t Manual:

Perkins M80t Manual Book Review: Unveiling the Magic of Language

In an electronic era where connections and knowledge reign supreme, the enchanting power of language has are more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is actually remarkable. This extraordinary book, aptly titled "**Perkins M80t Manual**," published by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we will delve in to the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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