

INSTRUCTIONS FOR OPERATION AND CARE

of the

Remington

MODEL 81



WOODSMASTER

HIGH POWER AUTOLOADING RIFLE

Chambered for

Cartridges of .30, .32, .35 Remington Rimless Cal. or .300 Savage



Effective October 1, 1948,
Patent 1,944,441 is in force.
March 8, 1948 List Price \$199.95

REMINGTON ARMS COMPANY, INC. ILION, N. Y., U. S. A.

Load Magazine with Cartridges in Clip: Open action and place clip of cartridges into top of receiver as in Fig. 3, then press firmly downward until last cartridge is retained by magazine side spring. Remove empty clip and release bolt as in Fig. 4 to spring forward and close.



FIGURE 3

Fire: Move safety downward to cover word "SAFE" and pull trigger. The power of recoil will move barrel and breech block "Securely Locked Together" rearward until breech block will remain open, the barrel will spring forward, fired shell will be ejected and a fresh cartridge carried into chamber for next shot.

It is necessary to release trigger and pull again for each successive shot. When last shot is fired, the magazine spring will cause breech bolt to remain open, thus indicating to the shooter that rifle is empty and is ready to be quickly reloaded.

Unload Barrel But Leave Magazine Loaded: Open action just far enough to allow bullet to pass end of barrel when it will eject. This is not far enough to uncover top cartridge in magazine, which should be pressed down just enough to allow bolt to close over cartridge, leaving magazine loaded.



FIGURE 4

Unload Magazine Without Feeding into Barrel: Open action while pressing upward the magazine indicator to lock breech bolt open. Push top cartridge forward until it is released from magazine; then lift it out. Repeat until last cartridge is removed.

Take-Down: If action is open, close it by pressing magazine indicator as in Fig. 4. Remove fore-end, loosen take-down screw as in Fig. 6 and unscrew it until barrel portion can be separated from receiver. Do not remove screw entirely from barrel jacket head.

Put fore-end in place as in Fig. 1.

Rifle is now ready to be put in case or for packing.

Close Action After Take-Down: If action was left open during take-down,



FIGURE 6

grasp operating handle and press down barrel lock as in Fig. 7; at the same time release breech bolt to move forward a little until it is held by a magazine indicator. Then let breech bolt forward slowly while pressing down the magazine indicator as in Fig. 4.

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Yan Bai



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