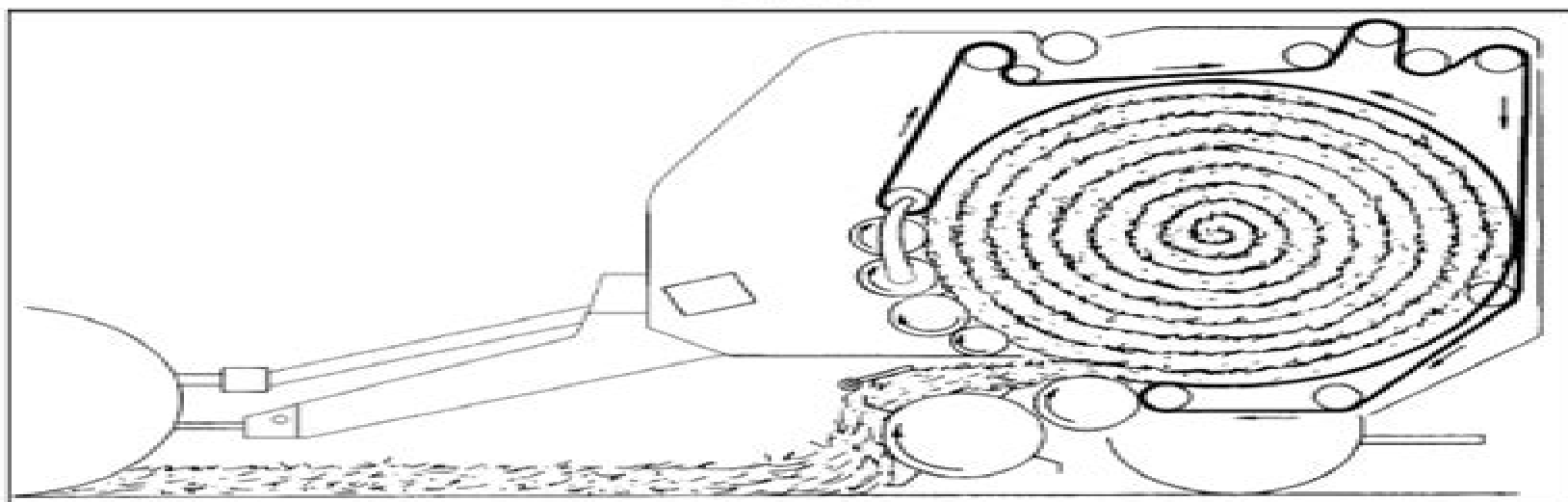


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When the bale reaches the selected size, the full bale alarm will beep. Stop forward travel. The bale wrapping mechanism will automatically start. When the bale is wrapped, the full bale alarm will beep again. When wrapping is completed and after the twine/net has been cut,

raise the tailgate and the bale will roll out. Close the tailgate and start the next bale. With the bale ramp, the tailgate can be closed without moving the baler. Bale ejection is done with the PTO engaged.

# Round Baler 454 Manual

**Clemens Wendtner**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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