


**Overload clutch for Rotax engine 912 UL**
**1) General:**

The overload clutch (slipping clutch) ❶ completes the power transmission to the propeller shaft and is fitted into the reduction gear box. This overload clutch is standard on the type 912 UL and listed as option for 912 UL. The difference of weight with or without clutch is 2,4 kg.

**2) Supplementary Conversion:**

A later adaption of the overload clutch is possible. The additional parts needed are the clutch assembly ❶, disk springs ❷ and ❸ and the step collar ❹.

**◆ NOTE:**

The 6 mm thick spacer between shim ❶ and the step collar ❹ is to be removed without substitute. All the other parts remain unchanged, if in good condition.

Pre-tensioning of the disk springs has to be carried out in two steps. The procedure differs with or without overload clutch. Consult Chapter 6.15) in the Repair Manual for Rotax Engine 912 UL.

**3) Function:**

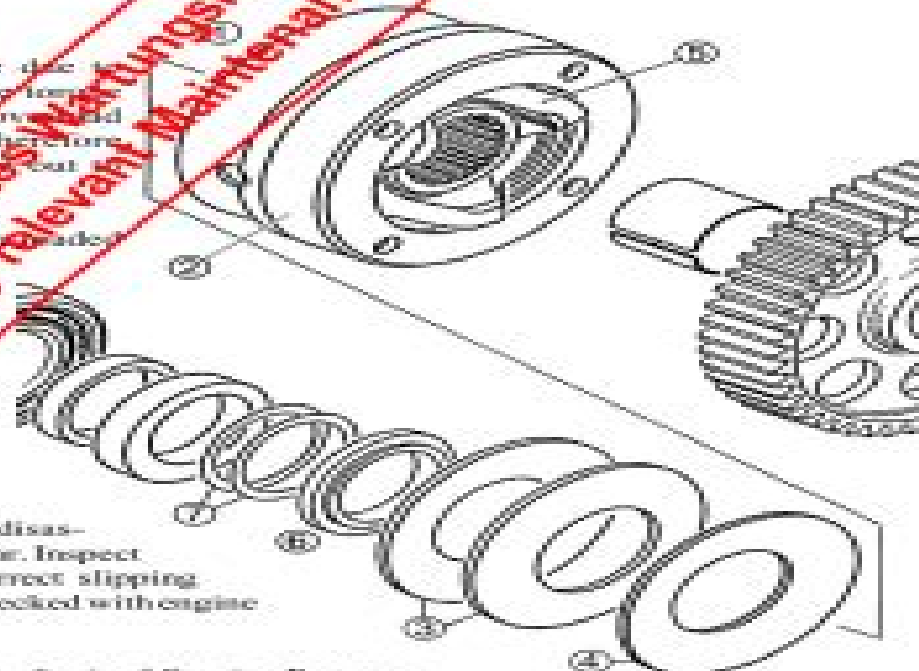
In case of overload, for instance due to ground contact of the propeller the torque transmitted will be limited by the overload clutch to a harmless value and therefore damage of the crankshaft is ruled out to the greatest possible extent.

The 8 sinter disks and 9 steel discs are loaded by two disk springs pre-tensioned via the collar nut ❶, resulting in a slipping torque of 45 Nm. An additional torque for shock absorption, absorbing the torque, represents the action of the springs ❷ and ❸ on the ramps ❹ of the dog clutch.

**4) Ground contact:**

After a ground contact withdraw, disassemble and service the reduction gear. Inspect propeller shaft for cracks. The correct slipping torque of 45 Nm  $\pm$  30 Nm can be checked with engine idled and crankshaft locked.

Repair work is carried out by our authorized Service Partners.



# Rotax 912 Parts Manual

**Jicheng Xie**



## **Rotax 912 Parts Manual:**

**Flying Magazine** ,1992-10      *Building Gas Blimps* Robert J. Recks,1997-12-01 Shows how a small but man carrying gas blimp is built      Sport Aviation ,2008      **Flying Magazine** ,1992-10      *Sport Aviation and the Experimenter* ,1994

**Flying** ,1992      **Code of Federal Regulations** ,2004      *Code of Federal Regulations* United States. Internal Revenue Service,2008 Special edition of the Federal register containing a codification of documents of general applicability and future effect as of April 1 with ancillaries      *AERO TRADER & CHOPPER SHOPPER, FEBRUARY 2005* Causey Enterprises, LLC,

*The Code of Federal Regulations of the United States of America* ,2004 The Code of Federal Regulations is the codification of the general and permanent rules published in the Federal Register by the executive departments and agencies of the Federal Government      **Aviation Maintenance Technician Handbook-Powerplant** Federal Aviation

Administration (FAA)/Aviation Supplies & Academics (ASA),2012 This new FAA AMT Handbook Powerplant Volume 1 and 2 replaces and supersedes Advisory Circular AC 65 12A Completely revised and updated this handbook reflects current operating procedures regulations and equipment This book was developed as part of a series of handbooks for persons preparing for mechanic certification with airframe or powerplant ratings or both those seeking an Aviation Maintenance Technician AMT Certificate also called an A P license An effective text for both students and instructors this handbook will also serve as an invaluable reference guide for current technicians who wish to improve their knowledge Powerplant Volume 1 Aircraft Engines Engine Fuel and Fuel Metering Systems Induction and Exhaust Systems Engine Ignition and Electrical Systems Engine Starting Systems Powerplant Volume 2 Lubrication and Cooling Systems Propellers Engine Removal and Replacement Engine Fire Protection Systems Engine Maintenance and Operation Light Sport Aircraft Engines Includes colored charts tables full color illustrations and photographs throughout and an extensive glossary and index      *Flying Magazine* ,1991-01

**Jane's All the World's Aircraft** ,2009      **Soaring** ,2007      AERO TRADER & CHOPPER SHOPPER, MAY 1997 Causey Enterprises, LLC,      **AERO TRADER & CHOPPER SHOPPER, JULY 2004** Causey Enterprises, LLC,      **AERO TRADER & CHOPPER SHOPPER, MAY 2004** Causey Enterprises, LLC,      **Flying Magazine** ,1992-08      **AERO TRADER & CHOPPER SHOPPER, NOVEMBER 2002** Causey Enterprises, LLC,

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