#### ATTOCK REFINERY LIMITED

Attock Refinery Limited (ARL) was incorporated as a Private Limited Company in November, 1978 to take over the business of the Attock Oil Company Limited (AOC) relating to refining of crude oil and supplying of refined petroleum products. It was subsequently converted into a Public Limited Company in June, 1979 and is listed on the three Stock Exchanges of the country. The Company is also registered with Central Depository Company of Pakistan Limited (CDC).

ARL is the pioneer of crude oil refining in the country with its operations dating back to 1922. Backed by a rich experience of more than 80 years of successful operations, ARL's plants have been gradually upgraded and replaced with state-of-the-art hardware to remain competitive and meet new challenges and requirements.

#### Crude sites:

The crude can be obtained from 4 sites, they are following

- Khaur
- Dhulia.
- Nevan
- Toot.

Crude is further classified into different types

These mainly are

- Light Crude
- · Heavy Crude, this depends on the gravity difference.
- Sour as well as Sweet Crude, depends on the sulphur content.

#### Name of plants

Heavy Crude Unit (HCU)

Reformer

Howe bakers Unit I (HBU I)

Howe bakers Unit II (HBU II)

Lummus

Merox

DHDS (HDS,SWU,AMU,SRU,HYU)

ISOM

# **Refinery Training Manual**

United States. Division of Vocational Education

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