

|                      |  |   |   |  |                    |   |   |  |                              |                                 |                           |                           |                                |
|----------------------|--|---|---|--|--------------------|---|---|--|------------------------------|---------------------------------|---------------------------|---------------------------|--------------------------------|
| <b>Hdpe</b>          |      | Applications<br>10 16 21<br>22 23 24                    | Moisture absorption<br>at 23 °C, 50 RH<br>0   | Machinability<br>Easy<br>Moderate<br>Difficult | UV resistance<br>X | Service temperature<br>+80<br>-140      | Colour<br>Milky white                   | Compressive strength<br>at 23 °C<br>4.5<br>MPa | Wear resistance<br>Poor      | Co-efficient of friction<br>0.5 | Density<br>0.95<br>g/cm³  | Pressure velocity<br>Good | Food grade<br>✓<br>Yes         |
| <b>Uhmwpe</b>        |     | Applications<br>1 2 3a 3b 4<br>5 6 9b 10 15<br>16 23 24 | Moisture absorption<br>at 23 °C, 50 RH<br>0   | Machinability<br>Easy<br>Moderate<br>Difficult | UV resistance<br>✓ | Service temperature<br>+80<br>-200      | Colour<br>Milky white<br>Black<br>Blue  | Compressive strength<br>at 23 °C<br>4.5<br>MPa | Wear resistance<br>Excellent | Co-efficient of friction<br>0.2 | Density<br>0.94<br>g/cm³  | Pressure velocity<br>Good | Food grade<br>✓<br>Low         |
| <b>Nylon 6</b>       |    | Applications<br>6 7 8<br>9 9b 14<br>15 16               | Moisture absorption<br>at 23 °C, 50 RH<br>6.5 | Machinability<br>Easy<br>Moderate<br>Difficult | UV resistance<br>✓ | Service temperature<br>+90<br>-40       | Colour<br>Milky white<br>Creamy white   | Compressive strength<br>at 23 °C<br>24<br>MPa  | Wear resistance<br>Very good | Co-efficient of friction<br>0.4 | Density<br>1.14<br>g/cm³  | Pressure velocity<br>Good | Food grade<br>✓<br>Medium low  |
| <b>Nylon Lfx</b>     |    | Applications<br>1 2 3d<br>11 15                         | Moisture absorption<br>at 23 °C, 50 RH<br>6.3 | Machinability<br>Easy<br>Moderate<br>Difficult | UV resistance<br>✓ | Service temperature<br>+90<br>-20       | Colour<br>Green                         | Compressive strength<br>at 23 °C<br>22<br>MPa  | Wear resistance<br>Excellent | Co-efficient of friction<br>0.3 | Density<br>1.135<br>g/cm³ | Pressure velocity<br>Good | Food grade<br>X<br>Medium      |
| <b>Nylatron Gem</b>  |    | Applications<br>1 2 3d<br>7 9a 9b                       | Moisture absorption<br>at 23 °C, 50 RH<br>6.7 | Machinability<br>Easy<br>Moderate<br>Difficult | UV resistance<br>✓ | Service temperature<br>+90<br>-50       | Colour<br>Dark grey                     | Compressive strength<br>at 23 °C<br>25<br>MPa  | Wear resistance<br>Excellent | Co-efficient of friction<br>0.2 | Density<br>1.16<br>g/cm³  | Pressure velocity<br>Good | Food grade<br>X<br>Medium      |
| <b>Acetal</b>        |    | Applications<br>3b 3d 6 7<br>8 9 9b 11<br>14 15 23      | Moisture absorption<br>at 23 °C, 50 RH<br>0.8 | Machinability<br>Easy<br>Moderate<br>Difficult | UV resistance<br>X | Service temperature<br>+100<br>-50      | Colour<br>White<br>Black                | Compressive strength<br>at 23 °C<br>19<br>MPa  | Wear resistance<br>Poor      | Co-efficient of friction<br>0.4 | Density<br>1.41<br>g/cm³  | Pressure velocity<br>Good | Food grade<br>✓<br>Medium high |
| <b>Acetal U</b>      |    | Applications<br>3b 3d 8<br>11 12 15<br>23               | Moisture absorption<br>at 23 °C, 50 RH<br>0.8 | Machinability<br>Easy<br>Moderate<br>Difficult | UV resistance<br>X | Service temperature<br>+100<br>-40      | Colour<br>Blue                          | Compressive strength<br>at 23 °C<br>14<br>MPa  | Wear resistance<br>Very poor | Co-efficient of friction<br>0.4 | Density<br>1.34<br>g/cm³  | Pressure velocity<br>Good | Food grade<br>✓<br>Medium high |
| <b>Petp</b>          |    | Applications<br>1 2 3b 3d<br>7 8 9b 11<br>14 23         | Moisture absorption<br>at 23 °C, 50 RH<br>0.5 | Machinability<br>Easy<br>Moderate<br>Difficult | UV resistance<br>✓ | Service temperature<br>+100<br>-20      | Colour<br>White<br>Grey                 | Compressive strength<br>at 23 °C<br>26<br>MPa  | Wear resistance<br>Excellent | Co-efficient of friction<br>0.3 | Density<br>1.39<br>g/cm³  | Pressure velocity<br>Good | Food grade<br>✓<br>Medium high |
| <b>Pvc</b>           |    | Applications<br>6 14 24                                 | Moisture absorption<br>at 23 °C, 50 RH<br>0.2 | Machinability<br>Easy<br>Moderate<br>Difficult | UV resistance<br>X | Service temperature<br>+60<br>-15       | Colour<br>Black                         | Compressive strength<br>at 23 °C<br>•<br>MPa   | Wear resistance<br>Poor      | Co-efficient of friction<br>0.5 | Density<br>1.36<br>g/cm³  | Pressure velocity<br>Good | Food grade<br>X<br>Low         |
| <b>Polypropylene</b> |    | Applications<br>22 23 24                                | Moisture absorption<br>at 23 °C, 50 RH<br>0.1 | Machinability<br>Easy<br>Moderate<br>Difficult | UV resistance<br>X | Service temperature<br>+85<br>-5        | Colour<br>White<br>Black<br>Transparent | Compressive strength<br>at 23 °C<br>6<br>MPa   | Wear resistance<br>Poor      | Co-efficient of friction<br>0.4 | Density<br>0.91<br>g/cm³  | Pressure velocity<br>Good | Food grade<br>✓<br>Very low    |
| <b>Polyurethane</b>  |    | Applications<br>8 15 17                                 | Moisture absorption<br>at 23 °C, 50 RH<br>1.5 | Machinability<br>Easy<br>Moderate<br>Difficult | UV resistance<br>✓ | Service temperature<br>+90<br>-5        | Colour<br>Red                           | Compressive strength<br>at 23 °C<br>6.9<br>MPa | Wear resistance<br>Good      | Co-efficient of friction<br>0.3 | Density<br>1.10<br>g/cm³  | Pressure velocity<br>Good | Food grade<br>X<br>Medium high |
| <b>Acrylic</b>       |   | Applications<br>14 19 20                                | Moisture absorption<br>at 23 °C, 50 RH<br>2.1 | Machinability<br>Easy<br>Moderate<br>Difficult | UV resistance<br>✓ | Service temperature<br>+65<br>0         | Colour<br>Clear                         | Compressive strength<br>at 23 °C<br>•<br>MPa   | Wear resistance<br>Poor      | Co-efficient of friction<br>0.4 | Density<br>1.19<br>g/cm³  | Pressure velocity<br>Good | Food grade<br>✓<br>Low         |
| <b>Polycarbonate</b> |  | Applications<br>14 18 19<br>20                          | Moisture absorption<br>at 23 °C, 50 RH<br>0.3 | Machinability<br>Easy<br>Moderate<br>Difficult | UV resistance<br>✓ | Service temperature<br>+115<br>-60      | Colour<br>Clear<br>Smoke                | Compressive strength<br>at 23 °C<br>1.8<br>MPa | Wear resistance<br>Poor      | Co-efficient of friction<br>0.4 | Density<br>1.20<br>g/cm³  | Pressure velocity<br>Good | Food grade<br>✓<br>Medium      |
| <b>Pole</b>          |  | Applications<br>3a 3c 6<br>11 16 23<br>24               | Moisture absorption<br>at 23 °C, 50 RH<br>0   | Machinability<br>Easy<br>Moderate<br>Difficult | UV resistance<br>✓ | Service temperature<br>+250<br>-200     | Colour<br>White<br>Grey                 | Compressive strength<br>at 23 °C<br>5.5<br>MPa | Wear resistance<br>Poor      | Co-efficient of friction<br>0.3 | Density<br>2.18<br>g/cm³  | Pressure velocity<br>Good | Food grade<br>✓<br>High        |
| <b>Peek</b>          |  | Applications<br>3c 3d 6<br>23                           | Moisture absorption<br>at 23 °C, 50 RH<br>0.2 | Machinability<br>Easy<br>Moderate<br>Difficult | UV resistance<br>X | Service temperature<br>+250<br>-40      | Colour<br>Black                         | Compressive strength<br>at 23 °C<br>29<br>MPa  | Wear resistance<br>Very good | Co-efficient of friction<br>0.3 | Density<br>1.31<br>g/cm³  | Pressure velocity<br>Good | Food grade<br>✓<br>Very high   |
| <b>Micarta</b>       |  | Applications<br>3c 3d 6<br>8 12 13<br>15                | Moisture absorption<br>at 23 °C, 50 RH<br>1.8 | Machinability<br>Easy<br>Moderate<br>Difficult | UV resistance<br>✓ | Service temperature<br>+125/-250<br>-20 | Colour<br>Brown                         | Compressive strength<br>at 23 °C<br>122<br>MPa | Wear resistance<br>Good      | Co-efficient of friction<br>0.4 | Density<br>1.47<br>g/cm³  | Pressure velocity<br>Good | Food grade<br>X<br>High        |
| <b>D Glide</b>       |  | Applications<br>1 3d 3b                                 | Moisture absorption<br>at 23 °C, 50 RH<br>0.3 | Machinability<br>Easy<br>Moderate<br>Difficult | UV resistance<br>✓ | Service temperature<br>+170<br>-20      | Colour<br>Red<br>Blue<br>Yellow         | Compressive strength<br>at 23 °C<br>140<br>MPa | Wear resistance<br>Excellent | Co-efficient of friction<br>0.3 | Density<br>1.40<br>g/cm³  | Pressure velocity<br>Good | Food grade<br>X<br>High        |

# Plastics Pipe Welding Selection Guide

**JA Banks**



## **Plastics Pipe Welding Selection Guide:**

**Plastics Institute of America Plastics Engineering, Manufacturing & Data Handbook** D.V. Rosato, Nick R. Schott, Marlene G. Rosato, 2001-11-30 This book provides a simplified practical and innovative approach to understanding the design and manufacture of plastic products in the World of Plastics The concise and comprehensive information defines and focuses on past current and future technical trends The handbook reviews over 20 000 different subjects and contains over 1 000 figures and more than 400 tables Various plastic materials and their behavior patterns are reviewed Examples are provided of different plastic products and relating to them critical factors that range from meeting performance requirements in different environments to reducing costs and targeting for zero defects This book provides the reader with useful pertinent information readily available as summarized in the Table of Contents List of References and the Index

*Plastic Product Material and Process Selection Handbook* Dominick V Rosato, Donald V Rosato, Matthew V Rosato, 2004-08-04 This book is for people involved in working with plastic material and plastic fabricating processes The information and data in this book are provided as a comparative guide to help in understanding the performance of plastics and in making the decisions that must be made when developing a logical approach to fabricating plastic products to meet performance requirements at the lowest costs It is formatted to allow for easy reader access and this care has been translated into the individual chapter constructions and index This book makes very clear the behaviour of the 35 000 different plastics with the different behaviours of the hundreds of processes Products reviewed range from toys to medical devices to cars to boats to underwater devices containers springs pipes aircraft and spacecraft The reader's product to be designed and or fabricated can be directly or indirectly related to plastic materials fabricating processes and or product design reviews in this book Essential for people involved in working with plastic material and plastic fabricating processes Will help readers understand the performance of plastics Helps readers to make decisions which meet performance requirements and to keep costs low

**Handbook of Plastics Joining** Michael J. Troughton, 2008-10-17 The new edition of this bestselling reference provides fully updated and detailed descriptions of plastics joining processes plus an extensive compilation of data on joining specific materials The volume is divided into two main parts processes and materials The processing section has 18 chapters each explaining a different joining technique The materials section has joining information for 25 generic polymer families Both sections contain data organized according to the joining methods used for that material A significant and extensive update from experts at The Welding Institute A systematic approach to discussing each joining method including process advantages and disadvantages applications materials equipment joint design and welding parameters Includes international suppliers directory and glossary of key joining terms Includes new techniques such as flash free welding and friction stir welding Covers thermoplastics thermosets elastomers and rubbers **ASME Guide for Gas Transmission and Distribution Piping Systems, 1986** American Society of Mechanical Engineers, 1986

Hydraulics of Pipelines J. Paul Tullis,1989-03-07 This comprehensive text reference addresses all hydraulic aspects of pipeline design Incorporates many real life examples from the author s experience in the design and operation of pipelines Topics covered include basic equations necessary to pipeline design how to conduct a feasibility study and perform economic analysis design considerations for pumps and valves how to suppress cavitation hydraulic transients trapped air and methods of numerical solution of governing equations including applications to complex piping systems Includes twenty five tables for easy reference Extensively illustrated      **Machinery Buyers' Guide** ,2002      **Technical Manual** United States Department of the Army,1970      **Tool and Manufacturing Engineers Handbook: Plastic Part Manufacturing** Philip Mitchell,1996-12-09 This volume focuses on the practical application of processes for manufacturing plastic products It includes information on design for manufacturability DFM material selection process selection dies molds and tooling extrusion injection molding blow molding thermoforming lamination rotational molding casting foam processing compression and transfer molding fiber reinforced processing assembly and fabrication quality plant engineering and maintenance management      Guidelines for Engineering Design for Process Safety CCPS (Center for Chemical Process Safety),2010-10-12 Inherently safer plants begin with the initial design Here is where integrity and reliability can be built in at the lowest cost and with maximum effectiveness This book focuses on process safety issues in the design of chemical petrochemical and hydrocarbon processing facilities It discusses how to select designs that can prevent or mitigate the release of flammable or toxic materials which could lead to a fire explosion or environmental damage All engineers on the design team the process hazard analysis team and those who make basic decisions on plant design will benefit from its comprehensive coverage its organization and the extensive references to literature codes and standards that accompany each chapter      **Piping and Pipeline Engineering** George A. Antaki,2003-05-28 Taking a big picture approach Piping and Pipeline Engineering Design Construction Maintenance Integrity and Repair elucidates the fundamental steps to any successful piping and pipeline engineering project whether it is routine maintenance or a new multi million dollar project The author explores the qualitative details calculations and t      Manual ,1995      Welder's Handbook Richard Finch,2007-02-21 A newly updated state of the art guide to MIG and TIG arc welding technology Written by a noted authority in the field this revised edition of HP s bestselling automotive book for over 20 years is a detailed instructional manual on the theory technique equipment and proper procedures of metal inert gas MIG and tungsten inert gas TIG welding      **NBS Special Publication** ,1968      Regional Industrial Buying Guide ,1996      **European Plastic Pipes Market** Trevor Stafford,2001 This report has the objective of bringing together information from a broad spectrum of polymer and pipe supply technology and relating it to the regional and demographic trends of the demand side This approach will enable readers to view their own more detailed market information within a broader context and consequently gain a more complete understanding of long term trends      *Plastics in Pressure Pipes* T. Stafford,1998 In this report the developmental history an overview of the

current plastic pipe market and some of the practical problems encountered in laying new pipelines are covered initially The author explains the design considerations involved in a new pipeline he details fluid flow safe pressure containment the life expectancy of the system how and where it is to be laid what level of damage tolerance is acceptable as well as some of the specifications and test methods used within plastic pipe design An additional indexed section containing several hundred abstracts from the Rapra Polymer Library database provides useful references for further reading

**Pipeline Risk Management Manual** W. Kent Muhlbauer, 2004-01-24 Here s the ideal tool if you re looking for a flexible straightforward analysis system for your everyday design and operations decisions This new third edition includes sections on stations geographical information systems absolute versus relative risks and the latest regulatory developments From design to day to day operations and maintenance this unique volume covers every facet of pipeline risk management arguably the most important definitely the most hotly debated aspect of pipelining today Now expanded and updated this widely accepted standard reference guides you in managing the risks involved in pipeline operations You ll also find ways to create a resource allocation model by linking risk with cost and customize the risk assessment technique to your specific requirements The clear step by step instructions and more than 50 examples make it easy This edition has been expanded to include offshore pipelines and distribution system pipelines as well as cross country liquid and gas transmission pipelines The only comprehensive manual for pipeline risk management Updated material on stations geographical information systems absolute versus relative risks and the latest regulatory developments Set the standards for global pipeline risk management

**An Index of U.S. Voluntary Engineering Standards, Supplement 1** William J. Slattery, 1972      *An Index of U.S. Voluntary Engineering Standards* William J. Slattery, 1971      *An Index of U.S. Voluntary Engineering Standards. Supplement* William J. Slattery, 1972

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 a  $5h = 6g$   
 b  $h = g$   
 c  $5g = 6h$   
 d  $gh = 65$   
 2 if  $x = 3y$  then  $x^2 = 3y^2$   
 a yes  
 b no

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