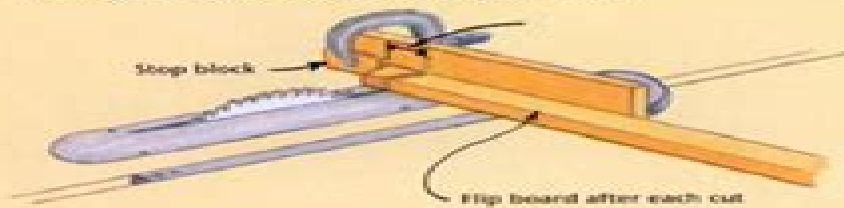
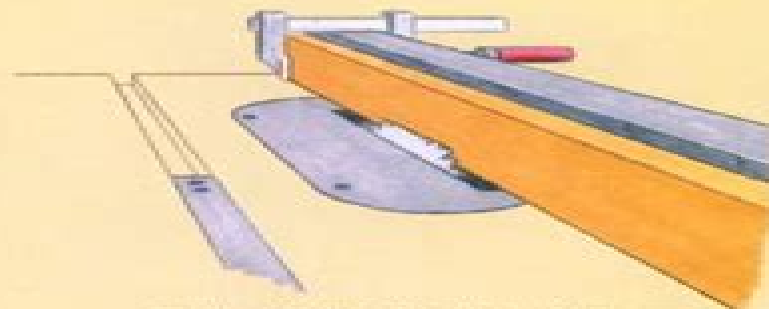


MAKING THE SEGMENTS IN SECTIONS 1, 2, 3, 4



Set the miter gauge to $11-1/4^\circ$ (1/2 the segment angle).



Tilt the sawblade to 25° and raise it into a scrap fence for safety.

MAKING SEGMENTS 1 AND 2 IN SECTION 5

Segment 1



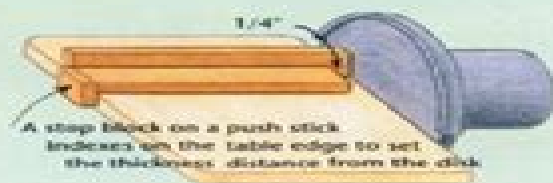
Segment 2



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Use strips of contrasting woods to $5/16" \times 7/8"$. Cross-cut the lengths needed for each segment. Butt glue alternating pieces to make the variegated strips.

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Smooth both sides of each strip for Segments 1 and 2 and thickness sand to $1/4$ inch.



Assemble each segment and tape it across the back. Fan open for gluing and clamp briefly in a vise or clamp, squeezing out excess glue slowly.

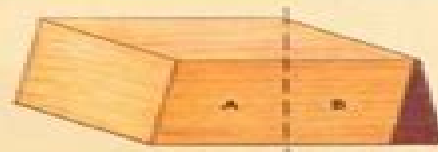


Trim the ends to the correct angle and sand for assembly into a ring.

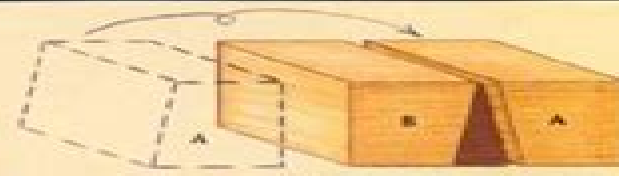
MAKING THE SEGMENTS FOR SECTION 7



Cross-cut both ends of the light wood at a 10° angle. Cut the dark wood at the same angle and leave it $1/8$ inch long at the top.



Sand the joint between the two woods and glue them with a rubbed joint. When dry, sand the dark wood to a knife edge and cut across the block.



Flip 'A' top to bottom, sand the joint end, and glue to 'A' to the remaining block.

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Table of Contents Segmented Bowl Turning Guide

1. Understanding the eBook Segmented Bowl Turning Guide
 - The Rise of Digital Reading Segmented Bowl Turning Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Segmented Bowl Turning Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Segmented Bowl Turning Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Segmented Bowl Turning Guide
 - Personalized Recommendations
 - Segmented Bowl Turning Guide User Reviews and Ratings
 - Segmented Bowl Turning Guide and Bestseller Lists

5. Accessing Segmented Bowl Turning Guide Free and Paid eBooks
 - Segmented Bowl Turning Guide Public Domain eBooks
 - Segmented Bowl Turning Guide eBook Subscription Services
 - Segmented Bowl Turning Guide Budget-Friendly Options
6. Navigating Segmented Bowl Turning Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Segmented Bowl Turning Guide Compatibility with Devices
 - Segmented Bowl Turning Guide Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Segmented Bowl Turning Guide
 - Highlighting and Note-Taking Segmented Bowl Turning Guide
 - Interactive Elements Segmented Bowl Turning Guide
8. Staying Engaged with Segmented Bowl Turning Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Segmented Bowl Turning Guide
9. Balancing eBooks and Physical Books Segmented Bowl Turning Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Segmented Bowl Turning Guide
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Segmented Bowl Turning Guide
 - Setting Reading Goals Segmented Bowl Turning Guide
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Segmented Bowl Turning Guide
 - Fact-Checking eBook Content of Segmented Bowl Turning Guide
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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