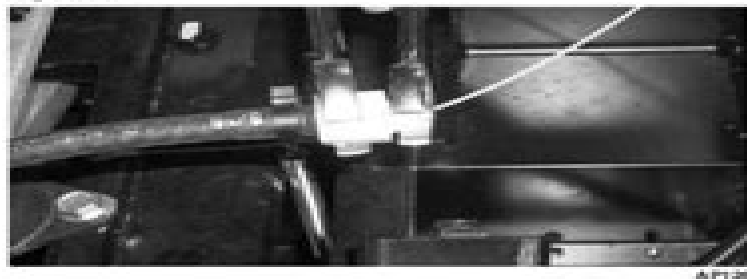


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Fig. 2-26



AP126

24. Loosen the clamp securing the supply hose to the coolant tank and remove the hose. Loosen the clamp securing the hose to the thermostat cap; then remove the hose from the cap.

■ **NOTE:** Inspect the engine to ensure all wires, hoses, and cables have been removed.

25. Lift the engine with mounting brackets out of the engine compartment.
26. Remove the cap screws securing the engine mounting brackets to the crankcase; then remove the brackets.
27. Remove the exhaust manifold from the engine. Account for nuts, washers, and gaskets.
28. Remove the clamp securing the coolant supply hose to the water pump. Then remove the hose from the pump.

Removing Engine (550 cc Models)

1. Disconnect the battery cables making sure to disconnect the negative cable first.
2. Turn the gas tank shut-off valve to the CLOSED position.
3. Remove the cable tie and positive battery cable from the starter motor.
4. On the Wide Track, remove the two lock nuts securing the starter motor to the engine mounting bracket; then place the starter motor and end cap off to the side.
5. Remove the springs securing the expansion chamber to the exhaust manifold, front end, and resonator. Remove the expansion chamber and grafoil gasket.

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6. Attach a long piece of fuel hose to the engine coolant drain (located on the exhaust side of the engine). Route the hose outside the engine compartment and into a container. Open the drain and remove the filler cap. Once the coolant stops flowing, remove the hose and tighten the drain valve.

Fig. 2-27



AP008

7. Open the belt guard; then remove the drive belt.

■ **NOTE:** On the Wide Track, remove the machine screws securing the side panel to the belly pan; then remove the side panel. On the Panther 550 and ZL 550, remove the rubber plug from the belly pan.

Fig. 2-28



AM1150

8. Using a 1/2-in. twelve-point socket, remove the bolt and lock washer securing the drive clutch to the crankshaft. Using the Clutch Puller (p/n 0644-207) and an impact wrench or a breaker bar and the Flywheel Pulley/Spanner Wrench (p/n 0144-310), tighten the puller. If the drive clutch will not release, sharply strike the head of the puller. Repeat this step until the clutch releases. Remove the drive clutch. If applicable, account for the two sleeves.

■ **NOTE:** On the Wide Track, remove the lock nut securing the belly pan and bumper to the bumper support tube; then remove the rear plug from the belly pan.

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