

SEA KING

MONTGOMERY WARD
619 West Chicago Avenue
Chicago, Illinois 60607

SEA KING 35, 45 & 55 HP

Year Produced	35 HP	45 HP	55 HP
1969	27935	27945	27955
	27936	27946	27956
1970	27035		27055
1971	27035		27055
	27036		27056
1972	27235		27256
1973	27435		27456
1974	52035		52056
	52036		
1975	52035		52056
	52036		
1976	52035		52056
	52036		
1977	52035		52056
	52036		
1979	52135		
1980	52037		

CONDENSED SERVICE DATA

TUNE-UP	35 HP	45 HP	55 HP
Rp/rpm	35/4750	45/4750	55/5250
Bore—Inches	3	3-1/8	3-3/16
Stroke—Inches	2.54	2.75	2.80
Number of Cylinders	2	2	2
Displacement—Cu. In.	35.9	42.18	44.7
Compression at Cranking Speed (Average)	95-105 psi	115-125 psi	145-155 psi
Spark Plug:			
Champion	L4J	L4J*	L4J*
Electrode Gap (Inch)	0.030	0.030*	0.030*
Ignition:			
Point Gap (Inch)	0.020§	0.020§	0.020§
Timing	See Text	See Text	See Text
Carburetor:			
Make	Tillotson	Tillotson	Tillotson
Model	OM or WB	OM or WB	WB
Fuel:Oil Ratio	**50:1	**50:1	**50:1

*A surface gap UL-18V Champion spark plug is used on models with capacitor discharge ignition.

**Use 24:1 fuel for first 10 hours and for severe service.

§Breaker point gap should be 0.015 on models with battery ignition.

SIZES—CLEARANCES (All Values In Inch)	35 HP	45 HP	55 HP
Piston Rings:			
End Gap	0.008-0.015	0.008-0.015	0.008-0.015
Side Clearance	0.002-0.003	0.002-0.003	0.002-0.003
Piston to Cylinder Clearance	0.005	0.005	0.005
Piston Pin Diameter	0.6875-0.68765	0.6875-0.68765	0.6875-0.68765
Crankshaft Bearing Clearance ...	Roller Bearing	Roller Bearing	Roller Bearing

Sea King Service Manual 55 Hp

S Ben Porath



Sea King Service Manual 55 Hp:

Outboard Motor Service Manual Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above **Outboard Motor Service Manual: Motors below 30 hp** ,1979 *Catalogue* Montgomery Ward,1969 *Field & Stream* ,1972-12 FIELD STREAM America s largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations *The Rudder* Thomas Fleming Day,1976 **Popular Mechanics** ,1967-10 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle *The Rudder* ,1976 *Montgomery Ward* Montgomery Ward,1958 **Cruising World** ,1983-07 *Popular Mechanics* ,1985-05 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle *Water Resources Data* ,1991 **Field and Stream** ,1964 **Publishers' Circular and Booksellers' Record of British and Foreign Literature** ,1895 **Flying Magazine** ,1980-01 *Index-digest-analysis of Decisions Under the Interstate Commerce Commission Act* United States. Interstate Commerce Commission,1936 *Popular Mechanics* ,1964-04 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle *English Mechanic and World of Science* ,1920 *Quarterly Bulletin* Brockton Public Library (Brockton, Mass.),1909 *Bulletin of the Brockton Public Library* ,1913 **Flying Magazine** ,2000-05

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