

## SEA KING 3.5 AND 4 HP

| Year Produced | 3.5 hp | 4 hp   |
|---------------|--------|--------|
| 1978          | ----   | 52004  |
| 1979          | ----   | 52004A |
| 1980          | ----   | 52004B |
| 1981          | 52003  | 52004C |
| 1982          | ----   | 52004D |
| 1983          | ----   | 52004  |
| 1984          | ----   | 52004  |

## CONDENSED SERVICE DATA

## TUNE-UP

|                                                                 |             |
|-----------------------------------------------------------------|-------------|
| Hp/rpm                                                          | 3.5/4500    |
| Bore - Inches                                                   | 2           |
| Stroke - Inches                                                 | 1-19/32     |
| Number of Cylinders                                             | 1           |
| Displacement - Cu. In.                                          | 5.0         |
| Compression at Cranking Speed<br>(Average, with recoil starter) | 110-125 psi |
| Spark Plug:                                                     |             |
| Champion                                                        | L86         |
| Electrode gap                                                   | 0.030       |
| Magnetoc:                                                       |             |
| Breaker point gap                                               | 0.020 in.   |
| Fuel-Oil Ratio                                                  | 50:1        |

## TIGHTENING TORQUES

(All Values in Inch-Pounds)

|                    |         |
|--------------------|---------|
| Connecting Rod     | 75-85   |
| Cylinder Head      | 130     |
| Flywheel nut       | 204     |
| Main Bearing Bolts | 70      |
| Spark Plug         | 120-180 |
| Standard Screws:   |         |
| 6-32               | 9       |
| 10-24              | 30      |
| 10-32              | 35      |
| 12-24              | 45      |
| ¼-20               | 70      |
| 5/16-18            | 160     |
| ¾-16               | 270     |

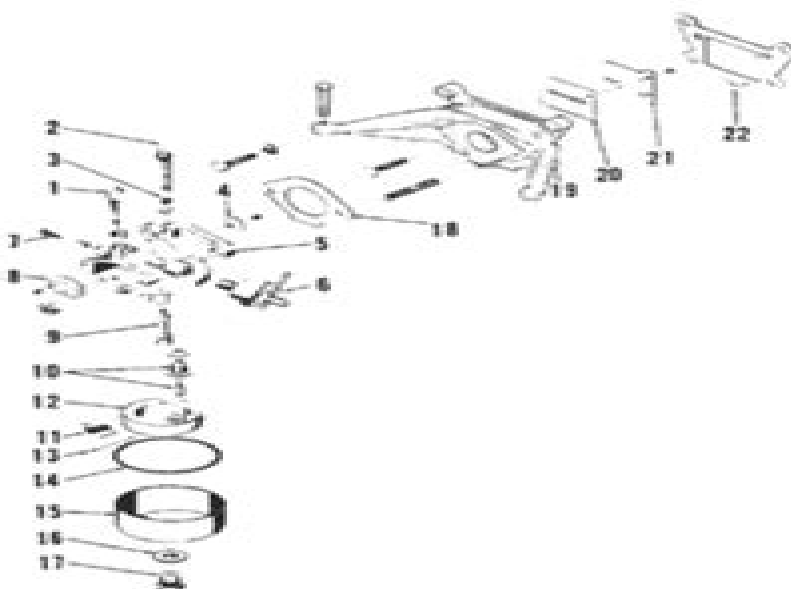


Fig. SK6-1 - Exploded view of carburetor.

1. Choke shaft
2. Throttle shaft
3. Spring
4. Throttle plate
5. Carb. body
6. Fuel valve
7. Idle mixture screw
8. Choke plate
9. Needle
10. Fuel inlet valve
11. Float spring
12. Float
13. Float pin
14. Gasket
15. Float bowl
16. Washer
17. High speed jet
18. Gasket
19. Intake manifold
20. Speed jet
21. Speed screw
22. Gasket

## LUBRICATION

The power head is lubricated by oil mixed with the fuel. One-sixth (1/6) pint of two-stroke engine oil should be mixed with each gallon of gasoline. Manufacturer recommends use of no-lead automotive gasoline although regular or premium grade gasoline may be used if octane rating is 85 or higher. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by oil contained in the gearcase. Manufacturer recommends Chrysler Outboard Gear Lube for use in gearcase. The gearcase should be drained and refilled every 100 hours or once each year, and fluid maintained at the level of the upper (vent) plug hole.

## FUEL SYSTEM

**CARBURETOR.** Refer to Fig. SK6-1 for an exploded view of carburetor. Initial setting of idle mixture screw (7) is one turn open. High speed mixture is controlled by high speed jet (17). Adjust idle speed so engine idles at 800-1200 rpm.

# Sea King Outboard Repair Manual

**E Durkheim**



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