

| Material | Function | Content (phr [#]) |
|---------------------|--------------------|-----------------------------|
| Natural rubber | Matrix | 100 |
| ZnO | Activator | 5 |
| Stearic acid | Activator | 1 |
| Nickel Zinc Ferrite | Filler | 0, 20, 40, 60, 80, 100 |
| Paraffin oil | Plasticizer | 4 |
| CBS | Accelerator | 2 |
| TMTD | Accelerator | 1 |
| IPPD | Antioxidant | 2 |
| Sulphur | Crosslinking agent | 1.5 |

[#]parts per hundred rubber

Rubber Formulation Guide

Victor M. Corman



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