

## ECM Harness Connector Terminals

### SMCS - 7553-023-W1R

The Electronic Control Module (ECM) uses connectors that have 70 terminals to interface to the wiring harness.

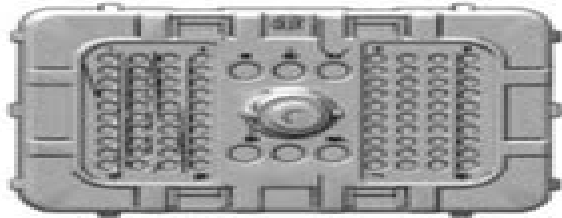


Illustration 1  
Layout of the Connector Pins (view from the rear)

## Removal and Installation of the Harness Connector Terminals

### Terminal Removal

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	151-6320	Removal Tool (Red)	1

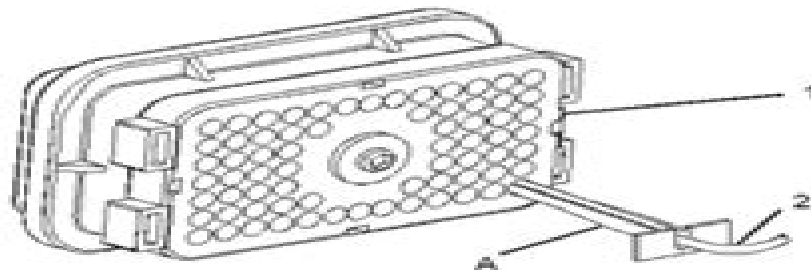


Illustration 2  
Removal Tool

g01877813

1. Remove the connector from the ECM. Refer to Disassembly and Assembly, "Electronic Control Module - Remove and Install".
  2. Position Tooling (A) around wire (2).
- Note:** Make sure that the tool stays perpendicular to the face of connector (1).
3. Push the tool into the hole for the terminal. Gently pull the wire in order to remove the terminal from the rear of connector (1).
  4. Remove the Tooling (A) from the wire.

# Rprl Jez Service Manual

**JE Gale**



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