

Rolls Royce Silver Spur 1980-1992 Workshop Manual

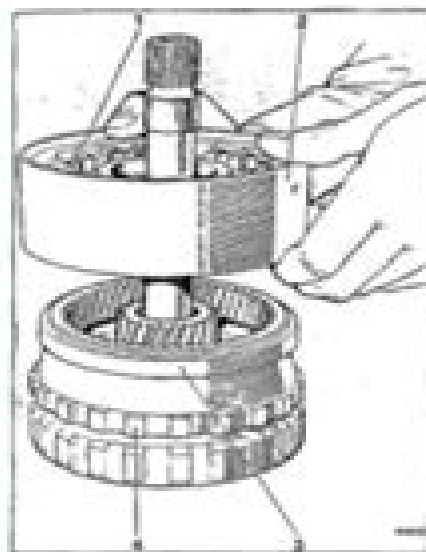


Fig. T13-3 Removing the reaction center assembly

- 1 Roller clutch assembly
- 2 Reaction center
- 3 Gear ring
- 4 Output center



Fig. T13-4 Center support assembly

- 1 Oil seal ring
- 2 Gear ring
- 3 Intermediate clutch pinion
- 4 Intermediate clutch pinion
- 5 Intermediate clutch pinion
- 6 Intermediate clutch pinion
- 7 Intermediate clutch pinion
- 8 Intermediate clutch pinion
- 9 Intermediate clutch pinion
- 10 Support in low speed
- 11 Thrust washer
- 12 Roller clutch assembly

Center support and intermediate clutch pinion - To dismantle

1. Remove and discard the four oil seal rings from the center support (see fig. T13-4).
2. Remove the snap ring (see fig. T13-4).
3. Remove the spring washer and the clutch release springs.
4. Remove the intermediate clutch pinion from the center support.
5. Remove and discard the inner and outer seals from the clutch pinion.

Note

Do not remove the three splines which secure the roller clutch inner race to the center support.

Center support and intermediate clutch pinion - To inspect

1. Wash all parts in clean paraffin, then dry with compressed air.
2. Examine the roller clutch inner race for scratches and indentations. Ensure that the lubrication hole is clear.
3. Examine the bush for scoring or wear.

Note

Ensure that the rear spiral of grooves (looking from front of the center support) is in a clockwise direction (see fig. T13-4).

If replacement is necessary proceed:

- a. With the aid of the bearing removal tool (J-21485-B and J-8050), drive the roller clutch inner race from the center support.
- b. Press the front of the roller clutch inner race onto the elongated slot in the bush (see fig. T13-4) or the oil delivery sleeve (groove) of the intermediate pinion.
- c. Drive the bush from the front, until the bush is flush to the front of the center support.
- d. Ensure the roller clutch inner race and the bush are clean and are not damaged.

Check the roller clutch inner race and the bush for scoring or wear.

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Fig. T13-5 Gearshaft and valve mechanism

Rolls Royce 199silver Spur Service Manual

KJ Lindholm-Leary



Rolls Royce 199silver Spur Service Manual:

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