

Alternator Removal and Installation

ALTERNATOR REMOVAL AND INSTALLATION

The machine has two options regarding the alternator. The unit can come equipped with either a 150 amp alternator or a 200 amp alternator.

ALTERNATOR REMOVAL

FIG. 55: Alternator is mounted on right side of engine with two bolts and is powered by serpentine belt.



WARNING: Disconnect the negative terminal on the battery to protect against accidental electrical shock or system damage.



FIG. 55

FIG. 56: Mark and disconnect electrical wires (1) on back of alternator.



FIG. 56

FIG. 57: Remove serpentine belt by loosening square drive of pulley in breaker bar with belt tensioner (1) and rotating breaker bar left.



WARNING: Equipment or parts under spring tension can cause bodily injury. Use caution in releasing belt tension.

NOTE: Be sure to allow enough room for the swing of the pulley of breaker bar to allow belt tensioner to rotate into a retracted position.

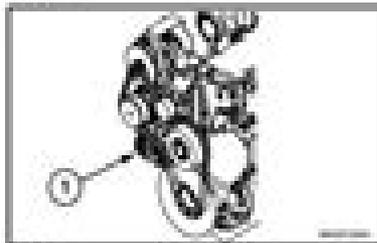


FIG. 57

Alternator Removal and Installation

FIG. 58: Remove two bolts (1) from alternator bracket and remove alternator.

Top nut is threaded directly into alternator housing.

Bottom nut goes through alternator bracket, through hole in alternator housing, through rear post of alternator bracket and is fastened with a nut and washer on the back.

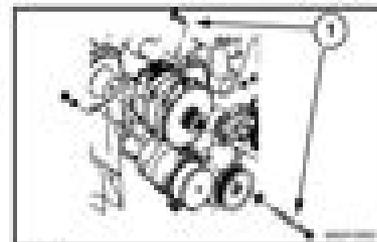


FIG. 58

ALTERNATOR INSTALLATION

FIG. 59: Insert pulley (1) onto alternator shaft (2) and tighten nut (3) to 142 Nm (107 ft-lb) or 158 Nm (116 ft-lb).

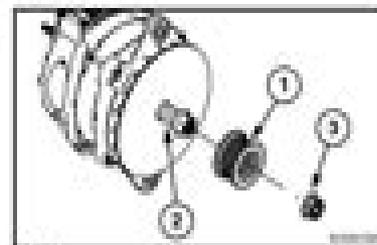


FIG. 59

FIG. 60: Insert two bolts (1) into alternator bracket to mount alternator.

Top nut is threaded directly into alternator housing.

Bottom nut goes through alternator bracket, through hole in alternator housing, through rear post of alternator bracket and is fastened with a nut and washer on the back.

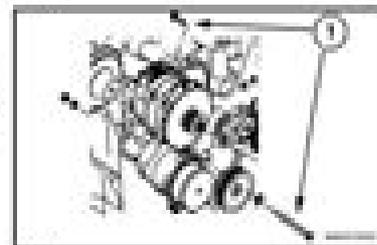


FIG. 60

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