

# Pontiac Montana 2005-2009 Workshop Manual



Fig. 3: Identifying Engine Block & Component  
Courtesy of GENERAL MOTORS CORP.

## Callouts For Fig. 3

Callout	Component Name
100	Engine Block
101	Camshaft Oil Sealing Hole Plug
102	Engine Block Oil Gallery Plug Assembly - Rear
103	Engine Block Oil Gallery Plug Assembly - Rear
104	Engine Block Locating Pin
105	Engine Block Coolant Drain Hole Plug
106	Oil Filter Bypass Hole Plug Assembly
107	Engine Block Oil Gallery Plug Assembly - Front
108	Engine Block Heater Plug

**Tighten:** Tighten the bolts to 58 N.m (43 lb ft).

Use the utility stand in order to lower the engine.

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Fig. 31: Identifying Engine Mount Lower Nuts  
Courtesy of GENERAL MOTORS CORP.

Install the engine mount lower nuts.

**Tighten:** Tighten the nuts to 47 N.m (35 lb ft).

Install the right engine splash shield. Refer to **Splash Shield Replacement - Engine in Body Front End**.

Install the right front wheel and tire. Refer to **Tire and Wheel Removal and Installation**.

Connect the catalytic converter pipe to the engine exhaust manifold. Refer to **Catalytic Converter Replacement in Engine Exhaust**.

Lower the vehicle.

# Pontiac Montana Engine Repair Manual

**Yicheng Fang**



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## **Table of Contents Pontiac Montana Engine Repair Manual**

1. Understanding the eBook Pontiac Montana Engine Repair Manual
  - The Rise of Digital Reading Pontiac Montana Engine Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Pontiac Montana Engine Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Pontiac Montana Engine Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Pontiac Montana Engine Repair Manual
  - Personalized Recommendations
  - Pontiac Montana Engine Repair Manual User Reviews and Ratings
  - Pontiac Montana Engine Repair Manual and Bestseller Lists
5. Accessing Pontiac Montana Engine Repair Manual Free and Paid eBooks

- Pontiac Montana Engine Repair Manual Public Domain eBooks
- Pontiac Montana Engine Repair Manual eBook Subscription Services
- Pontiac Montana Engine Repair Manual Budget-Friendly Options
- 6. Navigating Pontiac Montana Engine Repair Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Pontiac Montana Engine Repair Manual Compatibility with Devices
  - Pontiac Montana Engine Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Pontiac Montana Engine Repair Manual
  - Highlighting and Note-Taking Pontiac Montana Engine Repair Manual
  - Interactive Elements Pontiac Montana Engine Repair Manual
- 8. Staying Engaged with Pontiac Montana Engine Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Pontiac Montana Engine Repair Manual
- 9. Balancing eBooks and Physical Books Pontiac Montana Engine Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Pontiac Montana Engine Repair Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Pontiac Montana Engine Repair Manual
  - Setting Reading Goals Pontiac Montana Engine Repair Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Pontiac Montana Engine Repair Manual
  - Fact-Checking eBook Content of Pontiac Montana Engine Repair Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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