

# Pontiac Montana 2005-2009 Workshop Manual

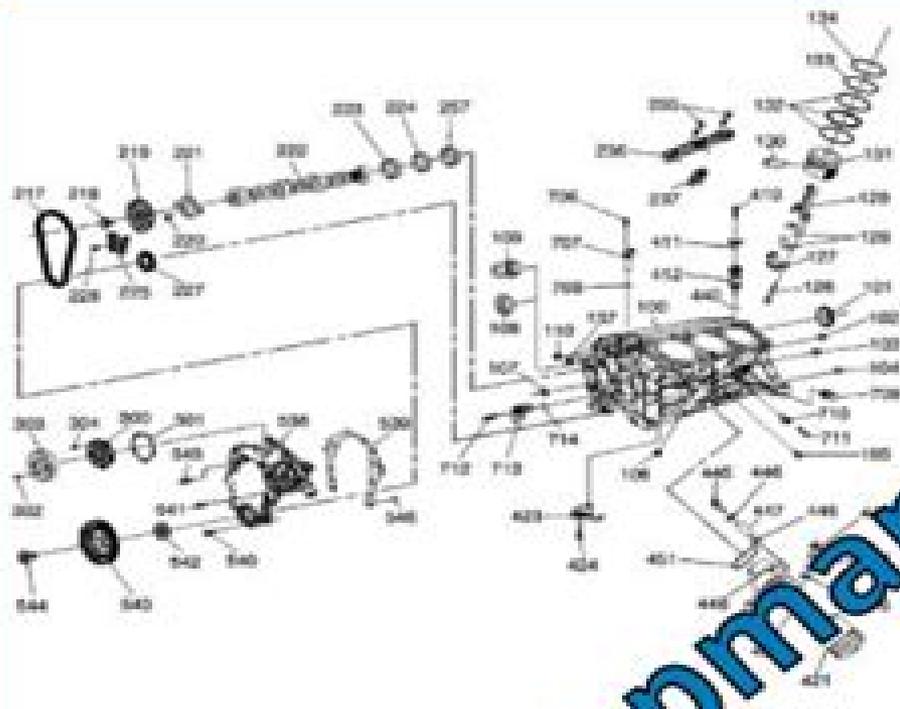


Fig. 3: Identifying Engine Block & Component  
Courtesy of GENERAL MOTORS CORP.

## Callouts For Fig. 3

Callout	Component Name
100	Engine Block
101	Camshaft Oil Sealing Hole Plug
102	Engine Block Oil Gallery Plug Assembly - Rear
103	Engine Block Oil Gallery Plug Assembly - Rear
104	Division Locating Pin
105	Engine Block Coolant Drain Hole Plug
106	Oil Filter Bypass Hole Plug Assembly
107	Engine Block Oil Gallery Plug Assembly - Front
108	Engine Block Heater Plug

**Tighten:** Tighten the bolts to 58 N·m (43 lb ft).

Use the utility stand in order to lower the engine.

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Fig. 31: Identifying Engine Mount Lower Nuts  
Courtesy of GENERAL MOTORS CORP.

Install the engine mount lower nuts.

**Tighten:** Tighten the nuts to 47 N·m (35 lb ft).

Install the right engine splash shield. Refer to **Splash Shield Replacement - Engine in Body Front End**.

Install the right front wheel and tire. Refer to **Tire and Wheel Removal and Installation**.

Connect the catalytic converter pipe to the engine exhaust manifold. Refer to **Catalytic Converter Replacement in Engine Exhaust**.

Lower the vehicle.

# Pontiac Montana Rear Air Conditioning Manual

**Camilla Rothe**



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## **Table of Contents Pontiac Montana Rear Air Conditioning Manual**

1. Understanding the eBook Pontiac Montana Rear Air Conditioning Manual
  - The Rise of Digital Reading Pontiac Montana Rear Air Conditioning Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Pontiac Montana Rear Air Conditioning Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Pontiac Montana Rear Air Conditioning Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Pontiac Montana Rear Air Conditioning Manual

- Personalized Recommendations
  - Pontiac Montana Rear Air Conditioning Manual User Reviews and Ratings
  - Pontiac Montana Rear Air Conditioning Manual and Bestseller Lists
5. Accessing Pontiac Montana Rear Air Conditioning Manual Free and Paid eBooks
    - Pontiac Montana Rear Air Conditioning Manual Public Domain eBooks
    - Pontiac Montana Rear Air Conditioning Manual eBook Subscription Services
    - Pontiac Montana Rear Air Conditioning Manual Budget-Friendly Options
  6. Navigating Pontiac Montana Rear Air Conditioning Manual eBook Formats
    - ePub, PDF, MOBI, and More
    - Pontiac Montana Rear Air Conditioning Manual Compatibility with Devices
    - Pontiac Montana Rear Air Conditioning Manual Enhanced eBook Features
  7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Pontiac Montana Rear Air Conditioning Manual
    - Highlighting and Note-Taking Pontiac Montana Rear Air Conditioning Manual
    - Interactive Elements Pontiac Montana Rear Air Conditioning Manual
  8. Staying Engaged with Pontiac Montana Rear Air Conditioning Manual
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Pontiac Montana Rear Air Conditioning Manual
  9. Balancing eBooks and Physical Books Pontiac Montana Rear Air Conditioning Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Pontiac Montana Rear Air Conditioning Manual
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Pontiac Montana Rear Air Conditioning Manual
    - Setting Reading Goals Pontiac Montana Rear Air Conditioning Manual
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Pontiac Montana Rear Air Conditioning Manual

- Fact-Checking eBook Content of Pontiac Montana Rear Air Conditioning Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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