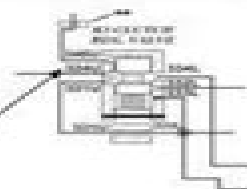




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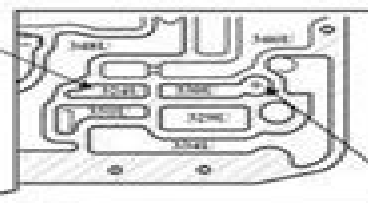
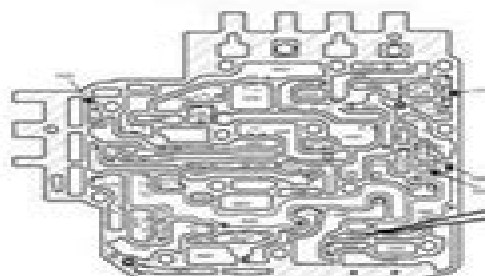
VALVE BODY MAPPING

PARTIAL HYDRAULIC
SCHEMATIC FOR
K3 CLUTCH REGULATOR VALVE



324U

UPPER VALVE BODY
300U SERIES



HOW TO USE THIS MANUAL:

All castings and spacer plates have been numbered so they can be identified in an oil circuit diagram. *Example:* 324U passage is located in the Upper valve body (300U series). This passage can now be located in the partial oil circuit diagram shown above. Spacer plate orifice sizes and locations are also identified in the oil circuit diagram labeled Valve body Mapping.

*Special thanks to
E.J. Rose for making
this information
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