

# Pontiac Wave 2004-2006 Workshop Manual



Fig. 1: Upper End  
Courtesy of GENERAL MOTORS CORP.

## Callouts For Fig. 1

| Callout | Component Name          |
|---------|-------------------------|
| 01      | Bolt                    |
| 02      | Cap - Bolt              |
| 03      | Valve Guide             |
| 04      | Cylinder Head Bolt      |
| 05      | Camshaft                |
| 06      | Camshaft Support        |
| 07      | Roller Follower         |
| 08      | Camshaft Pressure Plate |
| 09      | Camshaft                |
| 10      | Roller Follower         |
| 11      | Roller Follower Lifter  |



Fig. 62: Measuring Valve Guide Diameter Using KM-571-B  
Courtesy of GENERAL MOTORS CORP.

**CAUTION:** Refer to Safety Glasses Caution in Cautions and Notices.

Measure the diameter of the valve guide using the KM-571-B and a commercially available inside micrometer.

**IMPORTANT:** Valve oversizes may already have been fitted in production.

An oversize code is on the valve guide and the valve stem end. The Valve Guide Reaming Table gives the correct size, reamer, and production code for each service code. Refer to **Engine Mechanical Specifications**.

Ream the valve guide from the upper side of the cylinder head to the next oversize. After reaming, cross out the code and emboss the valve guide with the new code.

# Pontiac Repair Manuel

**KJ Lindholm-Leary**



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