

CITOARC VRD welding machines have been designed to meet the most demanding conditions for on-site welding applications, offering reliable operation and high duty cycle. Each machine features the special Voltage Reduction Device (VRD) for increased safety when used in mines, shipyards and petrochemical plant.

### Specification

- Rugged on site concept.
- Hot Start function and anti-sticking device.
- Arc Force regulation on front panel.
- Suitable for rutile, basic and cellulose electrodes.
- TiG lift+ device including up slope and down slope regulation & TiG exit fuzzy method (arc extinguishing).
- Ergonomic handles (easy lifting and rolling of the cables).
- Digital display of parameters.
- Generator compatible.
- Remote control plug.
- VRD for increased safety.



TiG lift +



GENERATOR COMPATIBLE



THREE-PHASE



WARRANTY 2 YEARS

### Technical features

CITOARC 2200i VRD	
Power supply	3 phases 400 V (±20%) 50/60Hz
Effective primary consumption	9 A
Max primary consumption	14 A
No load voltage	105 V (14
Secondary current range	5 - 220 A
DutyCycle: 10mn 40°C at 35%	220 A (at 40%)
DutyCycle: 10mn 40°C at 60%	190 A
DutyCycle: 10mn 40°C at 100%	150 A
Control connection	13 mm
Consumable Diameter Range	1,6 - 5,0 mm
Protection index	IP 23
Protection class	H
Dimensions (LxHx) mm	250 x 470 x 450
Weight kg	19
Standard	EN 60974-1 / EN 60974-10

#### ► Delivery equipment

Power source and ground cable

#### ► Items codes

W00026684 - CITOARC 2200i VRD CITOARC2200-3PH

#### ► Options

W00042066 - COMMANDE MANUELLE 10 M

W000075730 - UNIVERSAL TROLLEY UNIVERSAL TROLLEY ALL INVERTER

#### ► Associated tools

W00026684 - WELDLINE KIT 25C50

#### ► Environnement & protections

W000278910 - CHAMBLISON VO

W000010419 - WELDING GLOVES STOPCALOR+

# Oerlikon Citoarc Manual

**Judd E. Hollander**



**Oerlikon Citoarc Manual:**

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## Table of Contents Oerlikon Citoarc Manual

1. Understanding the eBook Oerlikon Citoarc Manual
  - The Rise of Digital Reading Oerlikon Citoarc Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Oerlikon Citoarc Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Oerlikon Citoarc Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Oerlikon Citoarc Manual
  - Personalized Recommendations
  - Oerlikon Citoarc Manual User Reviews and Ratings
  - Oerlikon Citoarc Manual and Bestseller Lists

5. Accessing Oerlikon Citoarc Manual Free and Paid eBooks
  - Oerlikon Citoarc Manual Public Domain eBooks
  - Oerlikon Citoarc Manual eBook Subscription Services
  - Oerlikon Citoarc Manual Budget-Friendly Options
6. Navigating Oerlikon Citoarc Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Oerlikon Citoarc Manual Compatibility with Devices
  - Oerlikon Citoarc Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Oerlikon Citoarc Manual
  - Highlighting and Note-Taking Oerlikon Citoarc Manual
  - Interactive Elements Oerlikon Citoarc Manual
8. Staying Engaged with Oerlikon Citoarc Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Oerlikon Citoarc Manual
9. Balancing eBooks and Physical Books Oerlikon Citoarc Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Oerlikon Citoarc Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Oerlikon Citoarc Manual
  - Setting Reading Goals Oerlikon Citoarc Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Oerlikon Citoarc Manual
  - Fact-Checking eBook Content of Oerlikon Citoarc Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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