

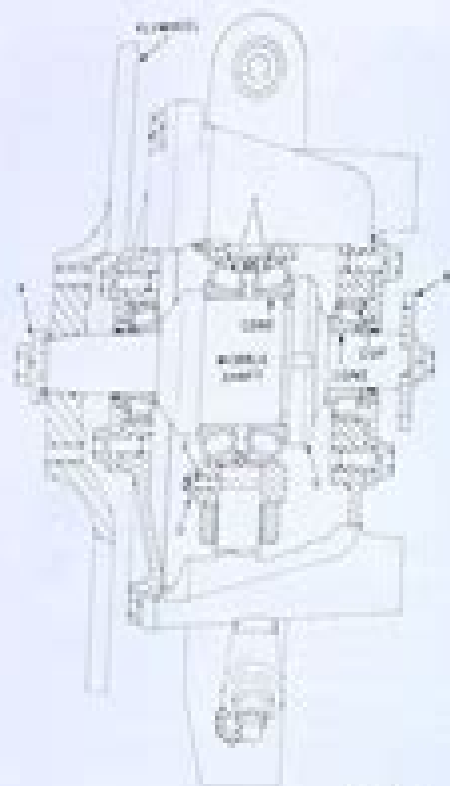


FIGURE 14

MOBILE DRIVE ASSEMBLY

1. **IMPORTANT:** When installing mobile shaft and yoke assembly in mobile drive box assembly with 17 screws or screws (drive end of mobile shaft and locate the assembly toward the cover side of the box as shown in Figure 15).

2. **NOTE:** Be sure to install O-ring, 2, Figure 15, when bolting mount to housing.

Roll mount to mobile housing with four 1/2" pins, 3, Figure 5, install one 5, Figure 15, tighten bolts.

If needle bearings need to be replaced in mount, install needle bearings into mount by pressing in stamped identification markings and bearing until flush to 1/16" (1.5 mm) recessed in housing.

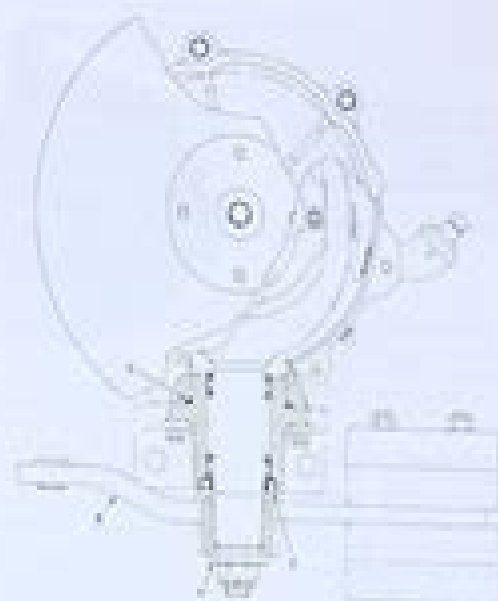


FIGURE 15

3. Thoroughly clean both housing and cover of mating surfaces. Use 90° aluminum scraper (scraper handle) and apply 1/2" coat of sealant on surface of mobile drive housing. Install cover, 4, Figure 17, on mobile drive housing.

4. **IMPORTANT:** The mobile shaft must be centered in the mount during final assembly.

NOTE: Be sure bearing caps and housing are clean, to prevent increased wear and tear.

5. Show the procedure for mobile shaft and yoke assembly.

Step 1: Install a dial indicator to cover as shown in Figure 17. Grip mobile shaft with both hands and measure and movement or total movement of shaft. Movement will be presence of free shaft in needle bearings of mount.



FIGURE 17

New Holland 489 Haybine Parts Manual

Wolfgang Guggemos

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the author's name.

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