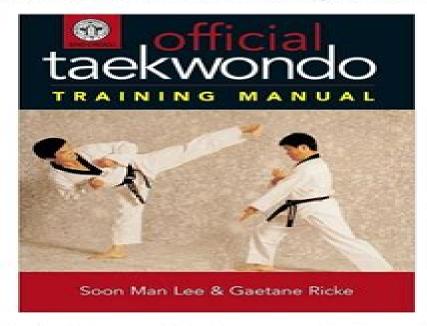
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web the following six grades of spheroidal cast iron for this category are sg $700\ 2a\ sg\ 600\ 3a\ sg\ 500\ 7a\ sg\ 400\ 15a\ sg\ 400\ i8a$ and sg $350\ 22a\ 3\ 2\ 1$ these grades normally apply to castings of thickness between $30\ mm$ and $200\ mm$ and with a unit mass greater than $2\ 000\ kg$

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web the normal chemical composition for this grade is as the following c $2\ 7\ 3\ 7$ si $0\ 8\ 2\ 9$ mn $0\ 3\ 0\ 7$ p $0\ 1$ s $0\ 02$ the chemical composition has big difference in different standards all compositions are just for reference

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web sg iron 500 7 chemical composition carbon 3 $28\ 3\ 55\ 3\ 44\ 3\ 47$ silicon 1 $87\ 2\ 09\ 2\ 16\ 2\ 14$ manganese 0 $867\ 0\ 477\ 0\ 476$ 0 272 copper 0 $456\ 0\ 553\ 0\ 472\ 0\ 557$ sulphur 0 $0866\ 0\ 0116\ 0\ 0133\ 0\ 00846$ phosphorus 0 $0472\ 0\ 0251\ 0\ 0230\ 0\ 0232$ nickel 0 $0986\ 0\ 0229\ 0\ 0162\ 0\ 0199$ changes are made only in the major elements of