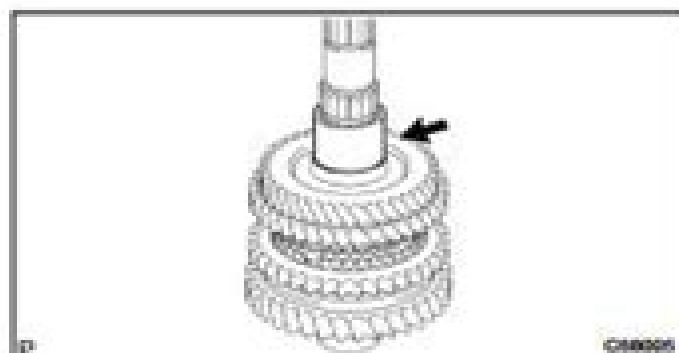


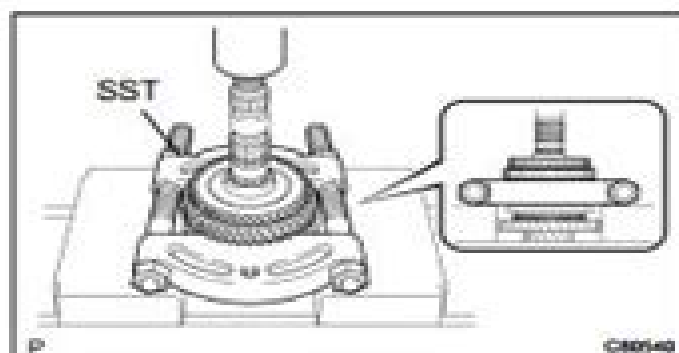
5. REMOVE 4TH DRIVEN GEAR

- (a) Using SST and a press, remove the output shaft rear bearing with 4th driven gear from the output shaft.
SST 09950-00020



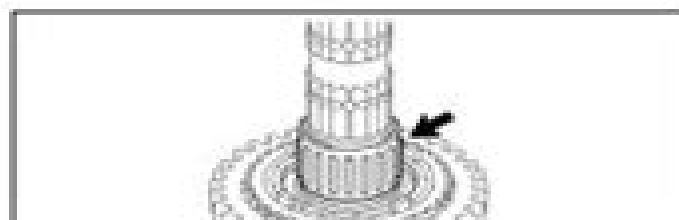
6. REMOVE OUTPUT GEAR SPACER

- (a) Remove the output gear spacer from the output shaft.



7. REMOVE 2ND GEAR

- (a) Using SST and a press, remove the 3rd driven gear with 2nd gear from the output shaft.
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8. REMOVE 2ND GEAR NEEDLE ROLLER BEARING

- (a) Remove the 2nd gear needle roller bearing from the output shaft.

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