

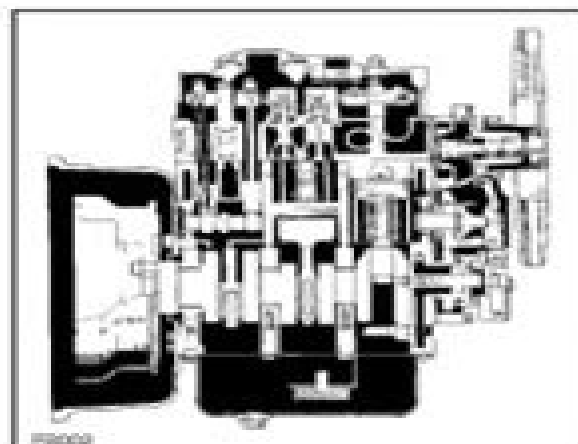
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GENERAL ENGINE INFORMATION

New Holland N643 engines are used in the LS140 skid steers. The LS150 skid steer is fitted with a New Holland N643H engine.

GENERAL DESCRIPTION

The N643 and N643H Series engines are three cylinder, four stroke, liquid-cooled, compression ignition engines, designed for durability, low weight and compactness. The engines are iDi (Indirect Injection). The linerless cylinder block, three-piece helical gear train, and flange mounted fuel injection pump operated by the engine camshaft reduce frictional power loss and engine weight. The special injection swirl chamber, along with the small bore multi-cylinder design, offers good fuel consumption, low noise, and excellent start-ability.



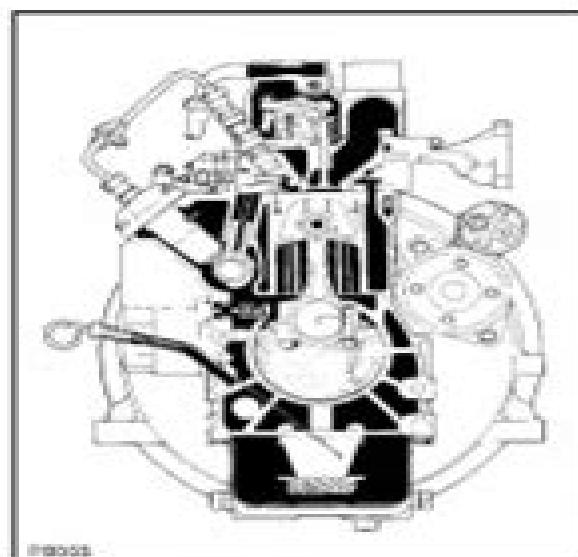
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ENGINE COMPONENT DESCRIPTIONS**Cylinder Block**

The cylinder block is made from high-grade cast iron with copper and chrome additives and is integral with the crankcase. The crankcase features four main bearings of the tunnel block design, with crankcase walls extending well below the crankshaft centerline for strength and rigidity. The cylinder's bores are plateau honed for oil retention and extended ring life. The non-machined surfaces are sealed to ensure cleanliness.

Crankshaft

The crankshaft is a chrome-molybdenum steel forging, fully machined, static, and dynamically balanced with integral counterweights. All bearing surfaces are induction hardened. The axial location is by thrust washers at the number four main bearing. The four main journals run in replaceable steel-backed cast copper/lead alloy bearings. The front of the crankshaft is keyed.



2

New Holland Ls140 Manual

Arturo Cuomo



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