

Figure 7-47 shows the configuration of roll 23 on Models 640 and Models 650 and 660.

- 1 - Cap screw (M12 x 50)
- 2 - Washer
- 3 - Cap
- 4 - Support
- 5 - Bearing
- 6 - Roll
- 7 - Shaft with roll pin
- 8 - Bearing housing

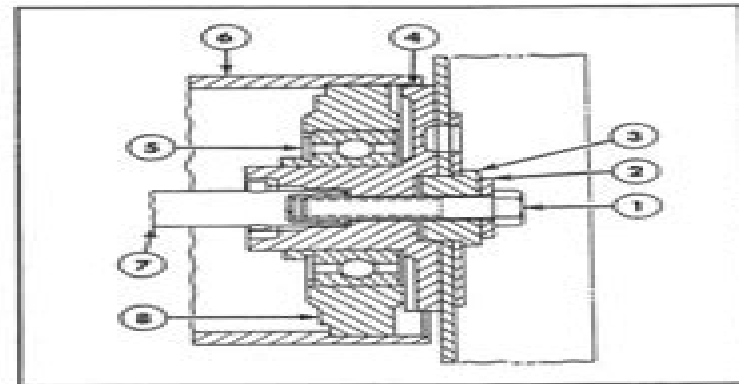


Figure 7-47

**NOTE:** When replacing the roll assembly, be sure to align the hole in the side sheet or take-up arm with the recessed hole in the support assembly. Torque M12 cap screws to 72 ft. lbs. (97 N-m).

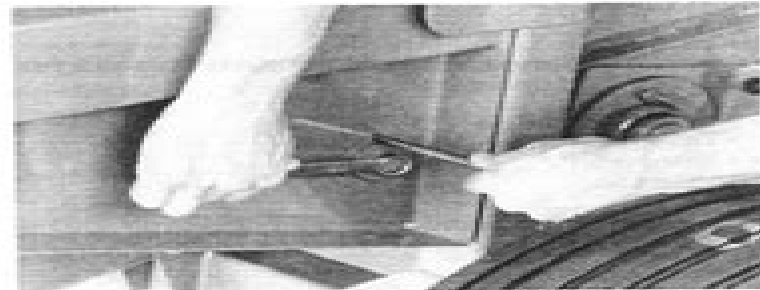


Figure 7-48

Before installing the belts, if one of the take-up arm rolls was removed, it will be necessary to lift the lower take-up arm roll, 21. Replace the lock bolt at 1, or turn the valve on double-density system. See Figure 7-49.

Replace the belts and release the density system.

See Section 8 regarding any question on belts and installation.



Figure 7-49

# New Holland 640 Round Baler Repair Manual

**Rachel Sandford**



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## **Table of Contents New Holland 640 Round Baler Repair Manual**

1. Understanding the eBook New Holland 640 Round Baler Repair Manual
  - The Rise of Digital Reading New Holland 640 Round Baler Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying New Holland 640 Round Baler Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in a New Holland 640 Round Baler Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from New Holland 640 Round Baler Repair Manual
  - Personalized Recommendations
  - New Holland 640 Round Baler Repair Manual User Reviews and Ratings
  - New Holland 640 Round Baler Repair Manual and Bestseller Lists
5. Accessing New Holland 640 Round Baler Repair Manual Free and Paid eBooks
  - New Holland 640 Round Baler Repair Manual Public Domain eBooks
  - New Holland 640 Round Baler Repair Manual eBook Subscription Services
  - New Holland 640 Round Baler Repair Manual Budget-Friendly Options

6. Navigating New Holland 640 Round Baler Repair Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - New Holland 640 Round Baler Repair Manual Compatibility with Devices
  - New Holland 640 Round Baler Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of New Holland 640 Round Baler Repair Manual
  - Highlighting and Note-Taking New Holland 640 Round Baler Repair Manual
  - Interactive Elements New Holland 640 Round Baler Repair Manual
8. Staying Engaged with New Holland 640 Round Baler Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers New Holland 640 Round Baler Repair Manual
9. Balancing eBooks and Physical Books New Holland 640 Round Baler Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection New Holland 640 Round Baler Repair Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine New Holland 640 Round Baler Repair Manual
  - Setting Reading Goals New Holland 640 Round Baler Repair Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of New Holland 640 Round Baler Repair Manual
  - Fact-Checking eBook Content of New Holland 640 Round Baler Repair Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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