## MACHINE SETUP SHEET

Part Nam e		Drawing Number	
Next Operation	-	Quantity	1
ld Number	001	Custom er	-

Raw Material  Doral  Clamping Device (Typelld Number)  Zero Point Offset  Xm1	Dimension dia 30x150	Remark 51x51x5
Clamping Device (Typelld Number) Zero Point Offset	dia 30x150	51x51x5
(Typelld Number) Zero Point Offset	71	***
Xmf		
		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
3 Jaw Hydraulic Zm1		
Chuck Xhv		
Zhu	////	70
12		
Clamping Device (Typelld Number) Zero Point Offset		
Xmf		
Zmf		
Xhv		
Zhw		

# **Setup Sheet For Manual Lathe Machining**

**M** Lipman

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