



Fig. 1 Supercharged marine engine



Fig. 2 Standard engine

ENGINE DATA

SIZE		
CX, CY and CZ	— — — — —	3.127 cu. (156.175 cu.)
Fulcrum (CY 65)	— — — — —	3.000 cu. (152.000 cu.)
REVOLUTIONS		
all engines	— — — — —	1,000 (or 1,152 R.P.M.)
DISPLACEMENT VOLUMES		
CX	— — — — —	495.1 cu. in. (8.1 liter)
CY	— — — — —	742.0 cu. in. (12.17 liter)
CZ	— — — — —	996.0 cu. in. (16.2 liter)
Fulcrum (CY 65)	— — — — —	766.0 cu. in. (12.54 liter)
COMPRESSION RATIO		
Normally aspirated CX, CY and CZ	— — — — —	16 to 1
Normally aspirated Fulcrum (CY 65)	— — — — —	17 to 1
Supercharged CX, CY and CZ	— — — — —	18 to 1
Supercharged CX, CY and CZ, Frisbee head	— — — — —	16 to 1
Supercharged CX, CY and CZ, 4-valve head	— — — — —	15 to 1
VALVE TIMING		
Inlet valve opens	— — — — —	11 deg. before T.D.C.
Inlet valve closes	— — — — —	51 deg. after B.D.C.
Exhaust valve opens	— — — — —	45 deg. before B.D.C.
Exhaust valve closes	— — — — —	14 deg. after T.D.C.
VALVE FLAPPER CLEARANCE (Engine hot or cold)		
Inlet and exhaust	— — — — —	0.005 in. (0.127 mm.)
FUEL INJECTION TIMING		As arranged on engine installation
FUEL INJECTION PRESSURE		170 atmospheres
FIRING ORDER		
Cylinder	— — — — —	1, 3, 4, 2
Cylinder	— — — — —	1, 4, 3, 2, 1, 3
Cylinder	— — — — —	1, 4, 3, 2, 1, 3, 4
DIRECTION OF ROTATION		As indicated, viewed on flywheel
APPROXIMATE WEIGHT (lb.)		
ACTUATOR VERTICAL		LB. KG.
Normally aspirated	— — — — —	1,100 500
Supercharged	— — — — —	1,200 550
Friction-charged	— — — — —	1,175 530

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Table of Contents Rolls Royce 20 25 Workshop Manual

1. Understanding the eBook Rolls Royce 20 25 Workshop Manual
 - The Rise of Digital Reading Rolls Royce 20 25 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Rolls Royce 20 25 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Rolls Royce 20 25 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Rolls Royce 20 25 Workshop Manual

- Personalized Recommendations
- Rolls Royce 20 25 Workshop Manual User Reviews and Ratings
- Rolls Royce 20 25 Workshop Manual and Bestseller Lists
- 5. Accessing Rolls Royce 20 25 Workshop Manual Free and Paid eBooks
 - Rolls Royce 20 25 Workshop Manual Public Domain eBooks
 - Rolls Royce 20 25 Workshop Manual eBook Subscription Services
 - Rolls Royce 20 25 Workshop Manual Budget-Friendly Options
- 6. Navigating Rolls Royce 20 25 Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Rolls Royce 20 25 Workshop Manual Compatibility with Devices
 - Rolls Royce 20 25 Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Rolls Royce 20 25 Workshop Manual
 - Highlighting and Note-Taking Rolls Royce 20 25 Workshop Manual
 - Interactive Elements Rolls Royce 20 25 Workshop Manual
- 8. Staying Engaged with Rolls Royce 20 25 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Rolls Royce 20 25 Workshop Manual
- 9. Balancing eBooks and Physical Books Rolls Royce 20 25 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Rolls Royce 20 25 Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Rolls Royce 20 25 Workshop Manual
 - Setting Reading Goals Rolls Royce 20 25 Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Rolls Royce 20 25 Workshop Manual

- Fact-Checking eBook Content of Rolls Royce 20 25 Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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