

Pontiac Wave 2004-2006 Workshop Manual

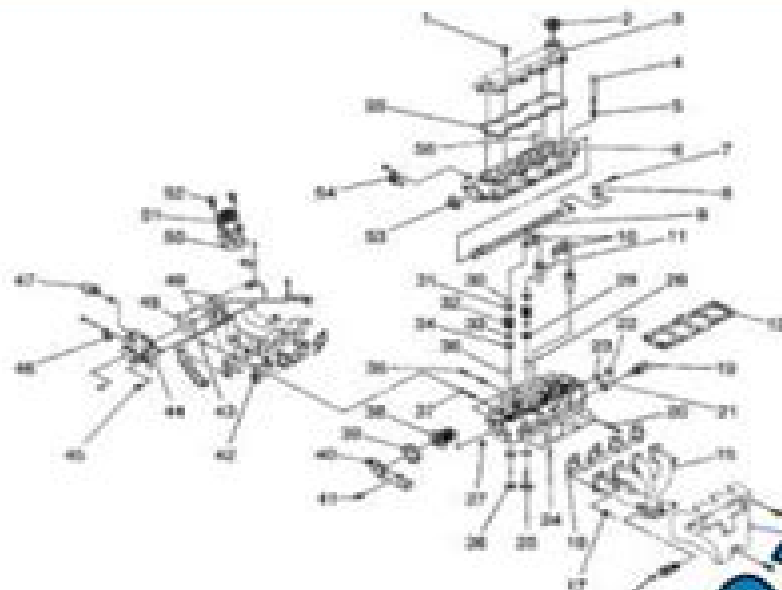


Fig. 1: Upper End
Courtesy of GENERAL MOTORS CORP.

Callouts For Fig. 1

Callout	Component Name
01	Bolt
02	Cap - Bolt
03	Valve Guide
04	Cylinder Head Bolt
05	Camshaft
06	Camshaft Support
07	Roller Follower
08	Camshaft Pressure Plate
09	Camshaft
10	Roller Follower
11	Roller Follower Lifter

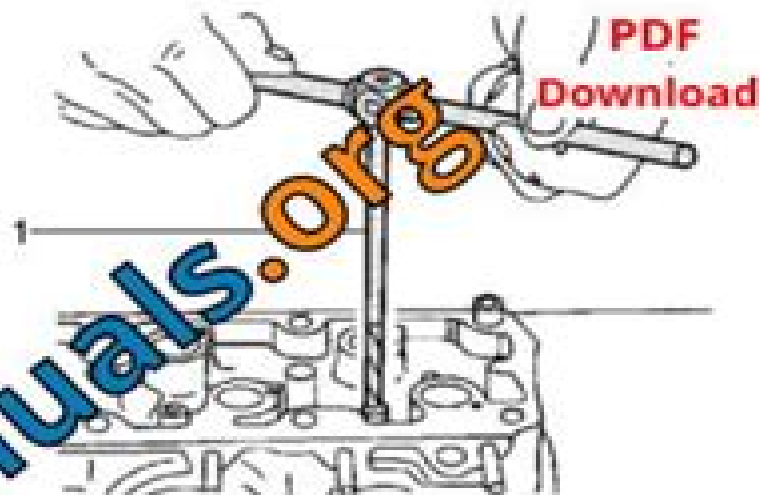


Fig. 62: Measuring Valve Guide Diameter Using KM-571-B
Courtesy of GENERAL MOTORS CORP.

CAUTION: Refer to Safety Glasses Caution in Cautions and Notices.

Measure the diameter of the valve guide using the KM-571-B and a commercially available inside micrometer.

IMPORTANT: Valve oversizes may already have been fitted in production.

An oversize code is on the valve guide and the valve stem end. The Valve Guide Reaming Table gives the correct size, reamer, and production code for each service code. Refer to **Engine Mechanical Specifications**.

Ream the valve guide from the upper side of the cylinder head to the next oversize. After reaming, cross out the code and emboss the valve guide with the new code.

Pontiac Wave Manual

Wolfgang Guggemos

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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Table of Contents Pontiac Wave Manual

1. Understanding the eBook Pontiac Wave Manual
 - The Rise of Digital Reading Pontiac Wave Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Pontiac Wave Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Pontiac Wave Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Pontiac Wave Manual
 - Personalized Recommendations
 - Pontiac Wave Manual User Reviews and Ratings
 - Pontiac Wave Manual and Bestseller Lists
5. Accessing Pontiac Wave Manual Free and Paid eBooks
 - Pontiac Wave Manual Public Domain eBooks
 - Pontiac Wave Manual eBook Subscription Services
 - Pontiac Wave Manual Budget-Friendly Options
6. Navigating Pontiac Wave Manual eBook Formats

- ePub, PDF, MOBI, and More
- Pontiac Wave Manual Compatibility with Devices
- Pontiac Wave Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Pontiac Wave Manual
 - Highlighting and Note-Taking Pontiac Wave Manual
 - Interactive Elements Pontiac Wave Manual
- 8. Staying Engaged with Pontiac Wave Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Pontiac Wave Manual
- 9. Balancing eBooks and Physical Books Pontiac Wave Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Pontiac Wave Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Pontiac Wave Manual
 - Setting Reading Goals Pontiac Wave Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Pontiac Wave Manual
 - Fact-Checking eBook Content of Pontiac Wave Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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