Drain Pump (if equipped)

- 1 Shut off water supply
- 2 Remove all ice and/or any standing water.
- 3 Disconnect power or unplug unit
- 4 Uninstall and pull unit out to get access to left side service panel.



- 5 Remove five screws and the service panel.
- 6 Disconnect electrical plug to pump motor
- 7 Disconnect drain hose from pump inlet
- 8 Disconnect discharge hose from pump
- 9 Remove two 3/8 inch nuts holding pump to base, lift pump up and out.
- 10 Reverse steps to reassemble.

Fan Blade or Motor

- 1 If equipped with drain pump follow all steps to remove pump.
- 2 Unplug fan motor connection.
- Remove four screws holding fan motor brackets to shroud.
- 4 Pull fan blade and motor from unit.



- 5 If not equipped with a drain pump:
- 6 Shut off water supply
- 7 Remove all ice and/or any standing water.
- 8 Disconnect power or unplug unit
- 9 Uninstall and pull unit out to get access to left side service panel.
- 10 Remove five screws and the service panel.
- 11 Unplug fan motor connection.
- 12 Remove four screws holding fan motor brackets to shroud.
- 13 Pull fan blade and motor from unit.
- 11 Service blade or motor and reverse to reassemble.

Scotsman Fm2400rl Owners Manual

Liying Dong

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