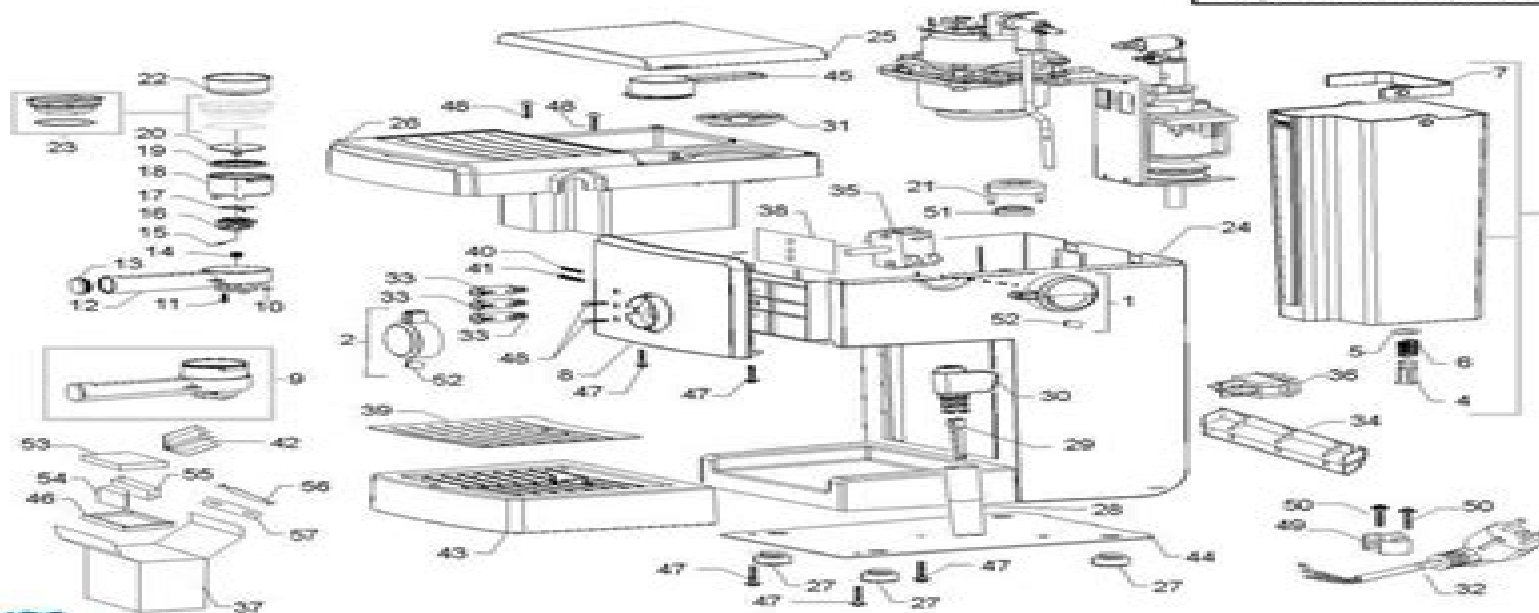




**PHILIPS**  
**Saeco**

HD8323/01-02-05-07-08-09-41-42-43

HD8325/01-03-05-07-08-09-42-47

HD8327/01-02-03-08-09-41-43-47



Cod. 10003615-16-17-18-19-30-3813-15-3902-03-04-05

Cod. 10003906-07-87-4013-14-47-4110-11-20-21-22-23

Cod. 10004299

| POS | CODE         | ENCL         | DESCRIPTION                               | NOTE              | POS | CODE     | ENCL         | DESCRIPTION                             | NOTE              |
|-----|--------------|--------------|-------------------------------------------|-------------------|-----|----------|--------------|-----------------------------------------|-------------------|
| 31  | 11305857     | 999530067987 | D-RUM WATER-STREAM KNOB SCCR.ASC.ASSEY    |                   | 51  | 11005882 | 999530067997 | GREEN+WHITE 3-BUSH PORTA-FREE-MODUL IN  |                   |
| 32  | 11305851     | 999530066505 | AS-WAX/POLA COMMAND-ASC.CROM.             |                   | 52  | 17800187 | 999530066552 | BLACK POWER CABLE SO-UK-UK LK1550       |                   |
| 33  | 11304798     | 999530066501 | TRANSFER WATER CONTAINER SCCR.ASC.ASSEY   |                   |     | 17800188 | 999530066548 | BLACK POWER CABLE 30X75 CHINA LK1550    |                   |
| 34  | 147560562    | 999530016884 | GRAY PISTON FOR WATER CONTAINER VALVE     |                   |     | 17800421 | 999530066558 | BLACK POWER CABLE UK LK1550             |                   |
| 35  | 140324362    | 999530012537 | ON O-RING 0095-30 SILICONE                |                   |     | 17800423 | 999530066561 | BLACK POWER CABLE KOREA LK1550          |                   |
| 36  | 126794718    | 999530011529 | SS WATER CONTAINER VALVE SPRING           |                   |     | 17800419 | 999530066559 | BLACK POWER CABLE CH LK1550             |                   |
| 37  | 11304832     | 999530067981 | BLACK HANDLE WATER CONTAINER ASC          |                   |     | 17800381 | 999530066585 | BLACK POWER CABLE ARGENTINA LK1550      |                   |
| 38  | 11305809     | 999530066507 | CHROME/BLK FRONT PANEL SCCR.ASC.ASSEY     | FOCUS             |     | 17800484 | 999530066524 | BLACK POWER CABLE AUSTRALIA LK1550      |                   |
| 39  | 11305804     | 999530066506 | CHROME/SS FRONT PANEL SCCR.ASC.ASSEY      | CLASS - TOP       |     | 17800380 | 999530070484 | BLACK POWER CABLE USA SUT SKYSAW LK1550 |                   |
| 40  | 11305804     | 999530067981 | BLACK/ALUM. PRES.FILTER-HOLDER.ASC.ASSEY  |                   |     | 17800485 | 999530070506 | BLACK POWER CABLE SPA LK1550            |                   |
| 41  | 120391309    | 999530011272 | BRASS SPRINGER FOR PRES.FILTER-HOLDER     |                   | 33  | 11005859 | 999530067987 | GREEN NEON LAMP.ASC                     |                   |
| 42  | 126795731    | 999530013032 | TOP SCREW PDSW 4X12 UNI 8112 SS           |                   |     | 11005842 | 999530070487 | GREEN NEON LAMP.ASC VL                  |                   |
| 43  | 11305801     | 999530067989 | BLACK PRES.FILTER-HOLDER HANDLE.ASC       |                   | 34  | 11005848 | 999530070502 | BLACK REAR LOWER CASING COVER.ASC       | 120V              |
| 44  | 11305802     | 999530067989 | CHROME FILTER-HOLDER HANDLE.CAP.ASC       |                   |     | 11005844 | 999530070505 | GRAY REAR LOWER CASING COVER.ASC        | FOCUS - CLASS TOP |
| 45  | 126794918    | 999530011584 | SS SPRING FOR PRES.FILTER-HOLDER IN LK15  |                   | 35  | 12000424 | 999530067912 | ROTARY SWITCH 4X14-2215 FOR F234        |                   |
| 46  | 126794918    | 999530011587 | SS SPRING FOR CAFE PRES.FILTER-HOLDER     |                   |     | 17800505 | 999530070486 | ROTARY SWITCH 4X14-2215 FOR F234        | 120V              |
| 47  | 329181800    | 999530051285 | GRAY PRES.FILTER-HOLDER PA SUPPORT.ASSEY  |                   | 36  | 10020008 | 999530066505 | BIPOLAR SWITCH FLIGHT C1250A/1          |                   |
| 48  | 126503818    | 999530011517 | SS SPRING FILTER-HOLD HAND PRES.MOCC.     |                   | 37  | 13001386 | 999530067985 | DISPLAY BOX.ASC.M PSA POEMIA-CLASS WE   | CLASS WE          |
| 49  | 17300087     | 999530006582 | ALUMINUM PRES.MOCC.FILTER-HOLDER          |                   |     | 13001387 | 999530067982 | DISPLAY BOX.ASC.M PSA POEMIA-FOCUS WE   | FOCUS WE          |
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| 51  | 145582358    | 999530015136 | GRAY CONVEYOR-HOLE 17 PRES.FILTER-HOLDER  |                   |     | 13001432 | 999530066555 | DISPLAY BOX.ASC.M PSA POEMIA            | CLASS CEE         |
| 52  | 07011301-158 | 999530044417 | GRAY WATER VALVE GASKET DIA 14 SEAL COVER |                   |     | 13001433 | 999530066522 | DISPLAY BOX.ASC.M PSA POEMIA            | TOP CEE           |
| 53  | 124680021    | 999530011302 | 20/UP FILTER SIZES W/4 NORTH-HOLE DIA48   |                   |     | 13001432 | 999530066519 | DISPLAY BOX.ASC.M PSA POEMIA            | TOP WE            |
| 54  | 200077026    | 999530066506 | SPRINGS KIT PDS FILTER + SPRING.ASC       |                   |     | 13001374 | 999530070287 | DISPLAY BOX.ASC.M PSA POEMIA            | CLASS USA         |
| 55  | 11304798     | 999530066502 | BLACK CASING.ASC                          | FOCUS - CLASS TOP |     | 13001375 | 999530070485 | DISPLAY BOX.ASC.M PSA POEMIA            | TOP USA           |
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| 57  | 11304798     | 999530067988 | BLACK WATER CONTAINER LID.ASC.M           | FOCUS - CLASS TOP | 39  | 11004828 | 999530067982 | SS GRATE FOR DRIP TRAY.ASC.M            | TOP - CLASS       |
|     | 11304798     | 999530066515 | SS/GRAY WATER CONTAINER LID.ASC.ASSEY     | TOP               | 40  | 11004001 | 999530067434 | ADHES SILVER PLATE LOGO PHILIPS         | TOP - CLASS       |
|     | 11304809     | 999530067988 | BLACK CASING COVER.ASC.M                  | FOCUS             | 41  | 11011406 | 999530066554 | ADHES SILVER PLATE LOGO SAECO PDS67     | TOP - CLASS       |
|     | 11304798     | 999530066521 | SS/GRAY CASING COVER.ASC.ASSEY            | TOP               | 42  | 15000546 | 999530067978 | MANUAL PSA POEMIA.ASC 12L WE            |                   |
|     | 11305857     | 999530067949 | SS/BLACK CASING COVER.ASC.ASSEY           | CLASS             |     | 15000549 | 999530066554 | MANUAL PSA POEMIA.ASC 12L CEE           |                   |
| 27  | 11304824     | 999530067972 | FEDING.ASC NER                            |                   |     | 15000588 | 999530066557 | MANUAL PSA POEMIA-DSHOW/STW             |                   |
|     | 1475231180   | 999530016882 | BLACK SQUARE ADHESIVE FOOT 5023           | ONLY USA          |     | 15000589 | 999530066548 | MANUAL PSA POEMIA-DSHOW/STW             |                   |
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PSA POEMIA

TABLE 1a/2

# Neotec 3200 600dxc2 Parts Manual Schematics User Guide

**Richard Bailey**



## **Neotec 3200 600dxc2 Parts Manual Schematics User Guide:**

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