

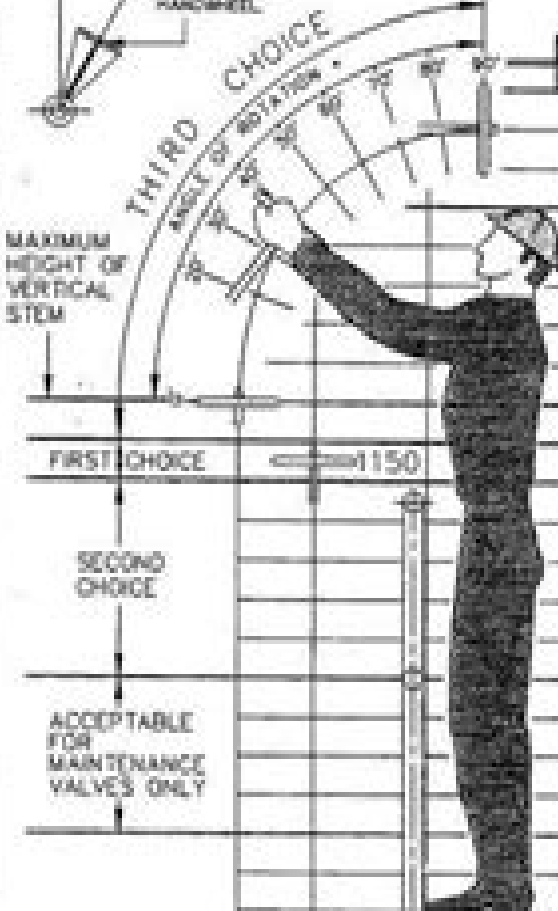
VERTICAL STEM

HEIGHT REFERS TO CENTER OF HANDWHEEL



VERTICAL

HEIGHT REFERS TO CENTER OF HANDWHEEL



NOTES:

1. VALVES ARE BEST INSTALLED WITH THE STEM POINTING STRAIGHT-UP (VERTICAL STEM), SINCE THIS POSITION GREATLY FACILITATES IN-PLACE MAINTENANCE (LUBRICATION, INSPECTION, REPACKING).
2. VALVES MAY BE ROTATED AS FAR AS THE HORIZONTAL POSITION WITH NO GREAT DECREASE IN MAINTENANCE CONVENIENCE, BUT SHOULD NOT BE INSTALLED WITH THE STEM DOWNWARD SINCE THE BOWNET ACTS AS A TRAP FOR ABRASIVE SEDIMENT AND WATER WHICH MAY FREEZE UNDER EXTREME CLIMATIC CONDITIONS.
3. SAFETY (OPERATION & MAINTENANCE) REQUIRES THAT VALVES BE PLACED OVER PLATFORMS, RATHER THAN ADJACENT TO THEM.

VALVES CAN BE PLACED OVER ACCESS AREA IF THEY COMPLY WITH HORIZONTAL STEM LIMITATIONS AND ARE ABOVE 2100 MINIMUM CLEARANCE.

HEAD CLEARANCE

6000

3000

2150

2100

1800

1300

1200

1100

1000

900

600

200

000

HORIZONTAL DISTANCE

300

FIRST CHOICE

300

SECOND CHOICE

GRADE OR PLATFORM

(See note 3)

HORIZONTAL STEM

HEIGHT REFERS TO CENTER OF HANDWHEEL



OPERATING

EMERGENCY

MAINTENANCE

PERMISSIBLE IF ACCESSIBLE BY PORTABLE LADDERS AT GRADE ONLY

CHAIN-WHEEL

CHAIN MUST NOT HANG IN VALVEWELL

IF PERMITTED BY PLANT MANAGEMENT, 4 1/2" VALVES ACCEPTABLE, LARGER VALVES UNDESIRABLE

FACE HAZARD ZONE

PROHIBITS PROTRUDING VALVE STEMS WHICH ARE NOT GUARDED BY EQUIPMENT PIPING OR 30CM PROTECTOR

THIRD CHOICE

FIRST CHOICE

SECOND CHOICE

800 APPROX. CHAIN HEIGHT

TRIPPING HAZARD

PROHIBITS PROTRUDING VALVES WHICH ARE NOT GUARDED BY EQUIPMENT OR PIPING

4 1/2" VALVES ACCEPTABLE, LARGER VALVES UNDESIRABLE

Piping Design Manual Valve Height

R Barnett



Piping Design Manual Valve Height:

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