

Providing Metalforming Solutions to Industry Since 1929

INCH / METRIC TAP DRILL SIZES & DECIMAL EQUIVALENTS

DRILL SUID	EGUNALENT	TAPSEE	OWILL SATE	DECRMAL EQUIVALENT	TAP SIZE	
80	.0135 .0145 .0156		10	1935		
1 79	.0156		9	.1960 .1990		
78	.0160		7	2010	1/4 - 20	1
77	.0180		64 6	.2031 .2040		
75	.0210		5	2055		
74	.0225		4	_2090		13
73	.0240		7 3	2130	1/4 - 28	17
71	.0260		2	-2188 -2210		111
70	.0280		1	-2280		
4 68	.0292		15 A	2340		111
3.3	.0312			.2280 .2340 .2344 .2380		
66	.0320		9	2420		12
65	.0350		1 8	.2500		
64	.0360		F	.2570	5/16 - 18	_
64 63 62 61	.0370		17 G	.2610		
61	0.7-0.0		H	.2660		
60 59	.0400			.2720	5/16 - 24	
58	.0400 .0410 .0420		, K	.2770		183
57	.046.350		33	.2812		100
56	.0465	0 - 80		.2900		100
55	.0520	0 - 00	19 "	.2969		100
54	.0550	4 64 70		.3020	220000	[2]
	.0595	1 - 64, 72	16	.3125	3/a - 16	100
16 52 51	.0635		76 C	.3230		183
51	.0670	2 55 55	64	.3281	**	
50 49	.0700	2 - 56, 64	9	.3320	3/s - 24	100
48	.0760		22	.3438		100
47	.0781	3 - 48	3	.3480		
46	.0810		23 T	.3580		189
45	.0820	3 - 56	64 U	.3680	7/16 - 14	100
44	.0860	4 - 40	8 V	.3750		153
	0935	4 - 48	VA.	.3860		
32 44	.0938 .0960 .0980		22	.3906	7/16 - 20	
	.0980		× ×	.3970		100
40 39 38	.0995		22	.4062		183
38	.1015	5 - 40		.4130	14- 42	183
36	.1065	6 - 32	64 7	4375	1/2 - 13	180
35	.1094		29 16 64 15	.4531	1/2 - 20	183
34	.1110		31 32	.4688	9/16 - 12	183
34 33 32	.1130	6 - 40	64 1	5000	-716 - 12	
. 31	.1160		33 2 64 17	.5156	9/16 - 18	100
-	.1250		35 32	.5312	5/8 - 11	183
30	.1285		64 9	.5469		
29	.1360	8 - 32, 36	37 16 64 19	.5781	5/a - 18	
	1406			.5938	0.50000	10
27	1440		64 5	6250		
26 25	.1495	10 - 24		.6406		
24	1520		64 21 43 32	.6562	3/4 - 10	
5 23	.1540 .1562 .1570		64 11	.6875	3/4 - 16	16
32 22	.1570			.7031	74-10	1 6
22	1590	10 - 32	64 23 47 32	.7188		
20 19	.1610 .1660 .1695		64 3	.7344		-
4.0	.1695			.7656	7/8 - 9	
	.1719		64 25 51 32	.7812		
17 16	.1730	12 - 24	64 13	.7969 .8125	7/6 - 14	
15	.1800	800000000000000000000000000000000000000		.8281	-70 - 14	
14	.1820	12 - 28	64 27 55 32	.8438		
3 13	.1850	100000000000000000000000000000000000000	64 7	.8594	1 - 8	
16 12	.1890		64 7 64 29 64 32	8906	1-8	
11	.1910			9062		

DPILL SIZE	EGUMALENT	TAP SIZE	
59	.9219	1 - 12	
64 15	.9375	1 - 12	
61 16	.9531		
64 31	.9688		
63 32	9844	11/a - 7	
64 4	1.0000		
3/64	1.0469	11/s - 12	
7/64	1.1094	11/4 - 7	
11/6-	1.1250		
11/64	1.1719	11/4 - 12	
17/32	1.2188	13/n - 6	
11/4-	1.2500		
19/64	1.2969	13/s - 12	
111/32	1.3438	11/2 - 6	
13/8	1.3750		
27/64	1,4219	11/2 - 12	
11/2-	1.5000		

M1.8 x 0.35	METRIC TAP	TAP DRILL S	DECIMAL (IN)
M2 x 0.4 1.60 .0630 M2 2 x 0.45 1.75 .0688 M2.5 x 0.45 2.05 .0807 M3 x 0.5 2.50 .0984 M3.5 x 0.6 2.90 .1142 M4 x 0.7 3.30 .1298 M4 x 0.7 3.30 .1298 M5 x 0.8 4.20 .1654 M6 x 1 5.00 .1968 M7 x 1 6.00 .2362 M8 x 1 7.00 .2756 M8 x 1 7.00 .2756 M10 x 1.5 8.50 .3426 M10 x 1.25 8.70 .3426 M12 x 1.75 10.20 4016 M12 x 1.25 10.80 .4252 M14 x 2 12.00 .4724 M16 x 2 14.00 .5512 M18 x 1.5 14.50 .5708 M18 x 2.5 17.50 .6890 M18 x 1.5 16.50 .6496 M18 x 1.5 18.50 .7677 M22 x 2.5 17.50 .8264 M22 x 1.5 20.50 .8071 <td>M1.6 x 0.35</td> <td></td> <td>.0492</td>	M1.6 x 0.35		.0492
M2.2 x 0.45 1.75 .0688 M2.5 x 0.45 2.05 .0807 M3 x 0.5 2.50 .0987 M3.5 x 0.6 2.90 .1142 M4 x 0.7 3.30 .1299 M4.5 x 0.8 4.20 .1654 M6 x 1 5.00 .1968 M7 x 1 6.00 .2638 M8 x 1.25 6.70 .2638 M8 x 1 7.00 .2756 M10 x 1.25 8.70 .3445 M10 x 1.25 8.70 .3445 M12 x 1.75 10.20 .4016 M12 x 1.25 10.80 .4252 M14 x 2 12.00 .4724 M14 x 2 12.00 .4724 M16 x 2 14.50 .5705 M18 x 1.5 16.50 .6496 M18 x 1.5 16.50 .6496 M20 x 2.5 17.50 .6890 M22 x 2.5 19.50 .7677 M24 x 3 21.00 .8268 M27 x 3 24.00 .9449 M27 x 3 24.00 .9494 <			
M2.5 x 0.45			
M3 x 0.5 2.50 .0984 M3.5 x 0.6 2.90 .1142 M4 x 0.7 3.30 .1298 M4 x 0.7 3.70 .1457 M5 x 0.8 4.20 .1654 M6 x 1 5.00 .1968 M7 x 1 6.00 .2362 M8 x 1 7.00 .2756 M8 x 1 7.00 .2756 M10 x 1.25 8.70 .3425 M10 x 1.25 10.80 .4016 M10 x 1.25 10.80 .4016 M12 x 1.75 10.20 .4016 M14 x 1.5 12.50 .4921 M16 x 1.5 12.50 .4921 M16 x 1.5 14.50 .5708 M18 x 2.5 15.50 .6192 M18 x 1.5 16.50 .6496 M18 x 1.5 16.50 .6496 M20 x 1.5 18.50 .7677 M22 x 1.5 18.50 .7677 M22 x 1.5 18.50 .7677 M24 x 3 21.00 82661 M27 x 3 24.00 .9448 M27 x 3 24.00 .9449 M33 x 3.5 26.50 1.0433 M30 x 2 28.00 1.1614 M33 x 2 31.00 1.2598 M33 x 3.5 29.50 1.1614 M33 x 3 .5 29.50 1.1614			
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	M39 x 4 M39 x 3		1.3780



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Pipe Drill Tap Guide

Tao Wei

Pipe Drill Tap Guide:

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Romero, 1990 **Bulletin of the Society to Promote the Science of Management** Society to Promote the Science of Management, Taylor Society, 1917 **Automotive Industries, the Automobile**, 1928

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