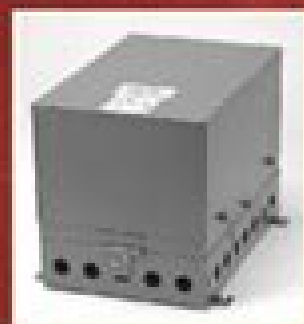


OHIO MODEL MC-1A AUTO/MANUAL DROP MAGNET CONTROLLER



INSTALLATION, MAINTENANCE, AND PARTS BULLETIN

OPERATING RANGE 20-100 A
(COLD MAGNET CURRENT)

DESCRIPTION

The MC-1A Controller is a heavy duty magnet controller used for magnets whose cold current ranges from 20 A to 100 A dc. Cold current references the current flowing through the magnet when the magnet temperature is 25°C throughout.

AUTOMATIC DROP

A reverse current adjustment provides for a fast, clean drop of the magnet over a complete range of magnetic material with one movement of the master switch or push button.

MANUAL DROP

Allows for partial dropping of the load by controlling the amount of reverse current to the magnet. A drop position on the master switch or a push button that is spring returned to off, gives the operator complete control of the drop cycle.

INSTALLATION PROCEDURES

- Mount the controller to a solid surface with the mounting bars provided.
- The controller must be mounted vertically with the "TOP" up to operate properly.
- Mount the controller away from sources of heat and direct exhaust of engines.
- Allow enough room around the controller for air circulation.
- Route electrical wires through bottom of the enclosure and connect securely to the terminals.
- Controller is polarity sensitive. The positive line must be connected to L+ and the negative to L- to ensure proper operation.
- All electrical circuits must be free from grounds and shorts.
- Remove shipping material from the arc shields before operating the controller.
- Adjust the reverse current control rheostat to provide enough reverse current to cleanly drop the magnet load.

Procedure Start with the dial set at low range. Pick up and drop a load of the material to be handled. If the material does not completely fall off the magnet, increase the adjustment and try another load. If the material drops off and then some jumps back up to the magnet before it can fall free, reduce the adjustment and try another load. When all the material falls cleanly from the magnet, the controller is properly set.

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Jin-Ying Zhang



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