

SCWI Study Guide
NONDESTRUCTIVE INSPECTION OF WELDS

Part I—INTRODUCTION

This section of the Senior Welding Inspection Technology Manual is based on requirements set out in the American Welding Society (AWS) document, QC1-96. Subsection 5 deals with "Education and Experience Requirements". Paragraph 5.1.8 specifies that applicants for certification as a SCWI, among other qualifications, "shall be familiar with, understand, and be capable of specifying, planning, and/or supervising personnel performing the following activities:"

VT	UT	RT	*QA Audits
MT	PT	AET	*QA Surveillance
LT	ET		*QA Procedures

The first topic of Module 4 of this program is a review of visual inspection (VT) from the perspective of the SCWI. Then, the other listed NDE methods are considered. The QA functions ("starred" [*] above) have already been dealt with in Module 2 of this program.

While the mechanics of each NDE method will be reviewed, the principal thrust is the development, implementation and supervision of the procedures. It is not a requirement that the SCWI be able to perform NDE. However, it is essential the SCWI has a sound grasp of the principles and practices pertaining to each of the above methods.

Further, it is vital to have a thorough knowledge of the applicable variables and their influence on the result. Environmental and safety considerations are also within the responsibilities of the SCWI. A copy of ANS/AISC Z49.1, Safety in Welding, Cutting and Allied Processes should be a safety reference for each SCWI.

Certain abbreviations will be used throughout Module 4. In most instances, the whole term or expression will be spelled out and the abbreviation shown in parenthesis following the first use of the term.

Terms and Definitions

There are certain terms and definitions, over and beyond those of AWS A3.0, Standard Welding Terms and Definitions that should be clearly understood. These include:

- NDE Method
- NDE Technique
- NDE Procedure
- NDE Instruction
- NDE Report
- NDE Overview

NDE Method

A discipline applying a physical principle used in nondestructive examinations. For instance, radiographic testing, the basic elements of which are shown in Figure 4.1.1.

NDE Technique

A specified way of utilizing an NDE method. By way of an example, radiographic fluoroscopy, a diagram of which is shown in Figure 4.1.2.

NDE Procedure

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Recent Advances in Technologies for Inclusive Well-Being Anthony Lewis Brooks, Sheryl Brahn, Bill Kapralos, Lakhmi C. Jain, 2017-02-18 This book presents current innovative alternative and creative approaches that challenge traditional mechanisms in and across disciplines and industries targeting societal impact A common thread throughout the book is human centered uni and multi modal strategies across the range of human technologies including sensing and stimuli virtual and augmented worlds games for serious applications accessibility digital ethics and more Focusing on engaging meaningful and motivating activities that at the same time offer systemic information on human condition performance and progress the book is of interest to anyone seeking to gain insights into the field be they students teachers practicing professionals consultants or family representatives By offering a wider perspective it addresses the need for a core text that evokes and provokes engages and demands and stimulates and satisfies

Job Hunter's Sourcebook Bohdan Romaniuk, 2008-06 Where to Find Employment Leads and Other Job Search Resources

The Publishers Weekly, 1964

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CWS Home Study Preparation Guide Payton McCalmont, PT, DPT, CWS,Joseph McCulloch, PhD, PT, CWS, FAPTA,2014-02-21 The CWS Home Study Preparation Guide is to be used for the purpose of self assessment by those preparing to take the CWS Board Certification Examination or otherwise wanting to refresh their medical knowledge and skills It is intended for educational purposes only to assist you in identifying areas of relative strength and weakness in the content areas that are assessed by the ABWM Board Certification Examinations

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Group C (Iron Work) (C-1731): Passbooks Study Guide volume 1731 National Learning Corporation, 2018-11 The Structure Maintainer Group C Iron Work Passbook R prepares you for your test by allowing you to take practice exams in the subjects you need to study It provides hundreds of questions and answers in the areas that will likely be covered on your upcoming exam including but not limited to fabricating and repairing structural and ornamental ironwork operating machines and tools of the ironwork trade burning rigging and welding reading sketches drawings and prints safety procedures and more

The ASQ CSSBB Study Guide Mark Allen Durivage, Shawn Findlater, 2017-08-24 This book is primarily meant to aid those taking the ASQ Certified Six Sigma Black Belt CSSBB exam and is best used in conjunction with The Certified Six Sigma Black Belt Handbook Section 1 provides 432 practice questions organized by the nine parts of the 2015 Body of Knowledge BoK Section 2 gives the reader a 150 question practice exam comprising each of the nine parts of the BoK in a randomized order that simulates the actual certification exam Unlike other resources on the market all these questions and solutions were developed specifically to address the 2015 CSSBB Body of Knowledge and help those studying for the certification including considering the proper depth of knowledge and required levels of cognition

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