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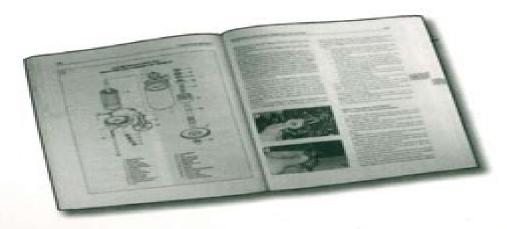
2.5-60 HP Two-Stroke • 1994-1997 (Includes Jet Drive Models)

Models covered in this manual:

2.5 HP 3.3 HP 4 HP 5 HP 6 HP 9.9 HP 15 HP 20 HP 20 JET 25 HP 30 HP 30 JET 40 HP 45 JET 50 HP

Whether you need routine maintenance, such as tune-ups or winterization service, or more extensive repairs involving engine disassembly, Clymer manuals provide the reliable information required to perform the job. Step-by-step procedures, combined with illustrations and photos, make it

possible to safely and economically perform service and repair.



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- Fuel System
- Ignition and Electrical Systems
- Power Head
- Lower Gearcase and Jet Drive Units
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Owners Manual For Mariner 15 Hp Outboard

SJ Ball

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