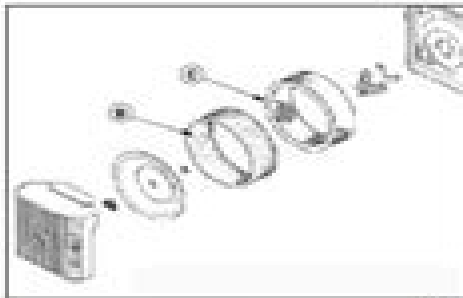


## SERVICE ENGINE



4. Inspect foam pre-cleaner (B) and element (C) without removing.
  5. If pre-cleaner (B) is dirty, carefully remove from filter, leaving element (C) in air cleaner housing.
- NOTE:** Do not wash paper element.
6. Wash pre-cleaner (B) in a solution of warm water and liquid detergent.
  7. Rinse pre-cleaner thoroughly. Squeeze out excess water in a dry cloth until pre-cleaner is completely dry.
  8. Put approximately 30 mL (1 oz.) of clean engine oil onto pre-cleaner. Squeeze pre-cleaner to distribute oil evenly. Squeeze out excess oil with a clean cloth.

**IMPORTANT:** Avoid damage! A damaged paper element (C) can allow dirt into carburetor and can cause poor engine performance, engine damage or failure.

- Do not attempt to clean paper element by tapping against another object.
- Replace element only if very dirty.
- Do not use pressurized air to clean element.
- If element is damaged or seal is cracked, replace.

9. Remove and replace filter element (C) only if damaged or very dirty.
10. Carefully remove element (C) from air cleaner housing. Replace with a new element.
11. Carefully clean air cleaner housing. Prevent any dirt from falling into carburetor.
12. Install pre-cleaner onto new filter element and install into air cleaner housing.
13. Install cover. Lower hood.

### Checking Spark Plugs



**CAUTION:** Avoid injury! Before removing spark plugs, stop engine and wait until engine is cool.

1. Stop engine. Remove key. Lift hood.



2. Disconnect spark plug wires (A), one on each side, and remove spark plugs.
3. Clean spark plugs carefully with a wire brush.



4. Check plug gap with a wire feeler gauge.
  - Gap should be 0.76 mm (0.030 in.)
5. To change gap, move outer electrode.
6. Install and tighten spark plug(s).
  - Tighten plug(s) to: 24.4/29.8 N·m (18/22 lb-ft).
7. Connect spark plug wires.
8. Lower hood.

## SERVICE ENGINE

### Replacing Fuel Filter



**CAUTION:** Avoid injury! Keep cigarettes, sparks, and flames away from fuel system. Make sure engine is cool to touch.

**IMPORTANT:** Avoid damage! When disconnecting fuel tank hose from filter, be sure to hold hose above fuel tank level so fuel does not run out.

**NOTE:** Change filter when fuel is low in fuel tank.

1. Park machine safely. (See Parking Safety in the Safety section.)
2. Let engine cool. Lift hood.



3. Using pliers, slide hose clamps (A) away from fuel filter (B).
4. Disconnect hoses from filter.
5. Connect hoses to new filter.
6. Install clamps and check for leaks.
7. Lower hood.

# Scotts Gt2554 Service Manual

**Scott Sheeler**



**Scotts Gt2554 Service Manual:**

**The Datsun Roadster Book Part IV Reprint Spl310 Single Carburetor Workshop Service Manual** Scott

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## **Table of Contents Scotts Gt2554 Service Manual**

1. Understanding the eBook Scotts Gt2554 Service Manual
  - The Rise of Digital Reading Scotts Gt2554 Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Scotts Gt2554 Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Scotts Gt2554 Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Scotts Gt2554 Service Manual
  - Personalized Recommendations
  - Scotts Gt2554 Service Manual User Reviews and Ratings
  - Scotts Gt2554 Service Manual and Bestseller Lists
5. Accessing Scotts Gt2554 Service Manual Free and Paid eBooks
  - Scotts Gt2554 Service Manual Public Domain eBooks
  - Scotts Gt2554 Service Manual eBook Subscription Services
  - Scotts Gt2554 Service Manual Budget-Friendly Options
6. Navigating Scotts Gt2554 Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Scotts Gt2554 Service Manual Compatibility with Devices
- Scotts Gt2554 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Scotts Gt2554 Service Manual
  - Highlighting and Note-Taking Scotts Gt2554 Service Manual
  - Interactive Elements Scotts Gt2554 Service Manual
- 8. Staying Engaged with Scotts Gt2554 Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Scotts Gt2554 Service Manual
- 9. Balancing eBooks and Physical Books Scotts Gt2554 Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Scotts Gt2554 Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Scotts Gt2554 Service Manual
  - Setting Reading Goals Scotts Gt2554 Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Scotts Gt2554 Service Manual
  - Fact-Checking eBook Content of Scotts Gt2554 Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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