

Hydraulic linkage pump (Fig. 2) .

The pump consists of two piston yokes (1) which ride on cam blocks located on eccentrics on a camshaft (2). The pistons reciprocate in opposed valve chambers (3), each housing two inlet (4) and outlet valves (5) and springs. A sealing plug and snap ring secure the valves in the chambers.

Front and rear pump body castings incorporate the oil galleries connecting the valve chambers, and house the control valve and the oscillator.

Attached to the rear body is the Response control (6) and strainer housing (7) and also the pressure relief valve (8).

The pressure relief valve is not adjustable and is connected to the outlet port of the pump to the lift cylinder. As each of the pump pistons moves in its cylinder it creates suction which lifts the inlet valve from its seat and draws in oil past the control valve (if open) along the intake gallery into the cylinder. During this inlet stroke the outlet valve is held closed by the spring acting on it. When the piston reaches the end of its inlet stroke, the suction ceases with the cylinder, now full of oil, allowing the inlet valve to be closed by the inlet valve spring.

As the piston begins its compression stroke, the resultant pressure in the oil keeps the inlet valve closed and lifts the outlet valve, forcing the oil past the outlet valve into the high pressure gallery and up the stand pipe to the ram cylinder.

Pump control valve. (Fig. 3 to Fig. 5).

The function of the pump control valve is to control the oil flow to and from the hydraulic system. In order to carry out this function, it has 3 positions: 'Intake' (raise), 'Neutral' (stationary) and 'Discharge' (lower).

The main advantage of the Ferguson System is that the pump gives a variable flow by controlling the degree of opening of the intake and discharge slots in the control valve assembly giving complete control across the full range.



Fig 2

The control valve has intake and discharge slots at either end and is moved into its various operating positions by a vertical lever controlled by the linkage arrangements within the top cover assembly. It is spring loaded to the intake position. The valve is oscillated to prevent it sticking. It slides within a sleeve which has ports leading to the intake and pressure sides of the pump.

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Ensheng Dong



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