

- 1 Engine**
12 Crankshaft

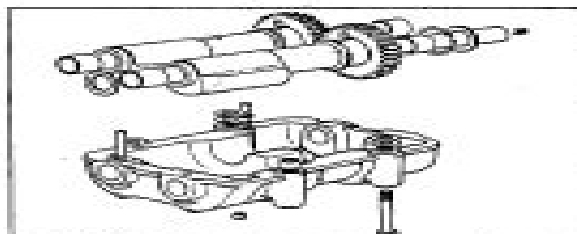


Fig. 37 - Counterbalance weights assembly components.

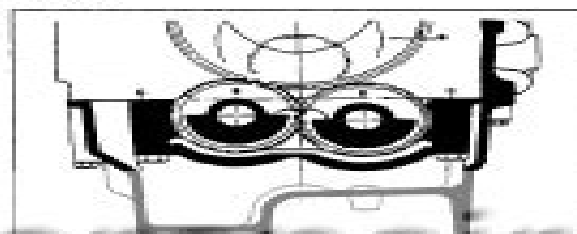


Fig. 38 - Counterbalance weights assembly.

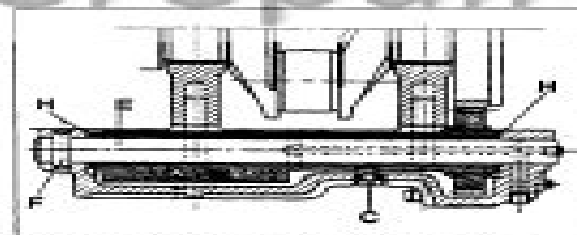


Fig. 39 - Counterbalance weights' section.

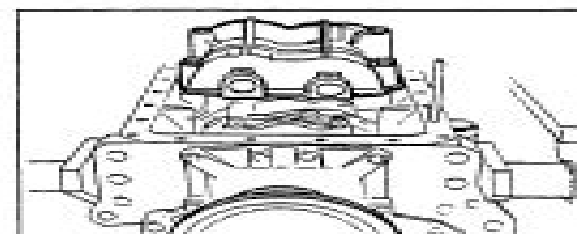


Fig. 40 - Counterbalance weights installed on engine.

FRUTTETO 75 - 85 II

Counterbalance weights for 4-cylinder engines

Specifications

end play of weights	mm	0.1 + 0.43
backlash between the teeth of the weights and those of the crown wheel on the crankshaft	mm	0.20 + 0.25
bushing nominal diameter	mm	26 ± 0.03
maximum wear	mm	26.150

Checks

Check the conditions of the internal surface of the weights' bushings.

Make sure that bushings' internal diameter does not exceed the prescribed values. Otherwise, replace them.

Once the bushings have been installed, they should be bored in order to bring them to the diameter prescribed in the related specifications table.

Installing and timing

Position the weights marked by the letter S in the seat of its appropriate support, then position weight D so that the engraved teeth coincide, as shown in figure.

Install pins E, at the same time inserting shoulder washers H as appropriate.

Verify that the weights' end play is 0.1 to 0.43 mm.

Complete the installation by fastening the pin using lockpins F and the weights by means of screws C.

Fit the support complete with weights under the engine block so that the engraved teeth of weight S engages between the two engraved teeth of crown wheel B of the crankshaft. In addition, fit a number of shims G enough to obtain a clearance of 0.20 to 0.25 between the teeth of the crankshaft crown wheel and those of weight S.

Remove screw C and lock the screws fastening the weight support to the engine block, applying some Loctite 242.

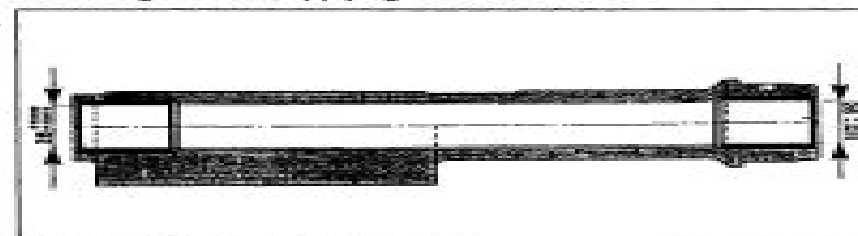


Fig. 41 - Installing weights' bushings.

Same Frutteto Service Manual

Richard Bailey



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Table of Contents Same Frutteto Service Manual

1. Understanding the eBook Same Frutteto Service Manual
 - The Rise of Digital Reading Same Frutteto Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Same Frutteto Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Same Frutteto Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Same Frutteto Service Manual
 - Personalized Recommendations

- Same Frutteto Service Manual User Reviews and Ratings
- Same Frutteto Service Manual and Bestseller Lists
- 5. Accessing Same Frutteto Service Manual Free and Paid eBooks
 - Same Frutteto Service Manual Public Domain eBooks
 - Same Frutteto Service Manual eBook Subscription Services
 - Same Frutteto Service Manual Budget-Friendly Options
- 6. Navigating Same Frutteto Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Same Frutteto Service Manual Compatibility with Devices
 - Same Frutteto Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Same Frutteto Service Manual
 - Highlighting and Note-Taking Same Frutteto Service Manual
 - Interactive Elements Same Frutteto Service Manual
- 8. Staying Engaged with Same Frutteto Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Same Frutteto Service Manual
- 9. Balancing eBooks and Physical Books Same Frutteto Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Same Frutteto Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Same Frutteto Service Manual
 - Setting Reading Goals Same Frutteto Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Same Frutteto Service Manual
 - Fact-Checking eBook Content of Same Frutteto Service Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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