



1. Apply and hold downward pressure on the helix, or place driven clutch in the Clutch Compression Tool (PN 8700220).
2. Remove snap ring retainer.



3. Note the location of the spring and remove helix.
4. Note the location of the spring in the moveable sheave, and remove the spring.
5. Check alignment of tabs on spring. Replace the spring if tabs are misaligned or the spring coils are distorted.



6. Inspect ramp buttons in the moveable sheave and replace if worn. **NOTE:** The ramp buttons are secured by Torx™ screws (T20).



7. Remove moveable sheave and note the number of spacer washers. One spacer must remain between the sheaves when adjusting belt deflection.

**Moveable Sheave Bushing Inspection:**

Replace the bushing if more brass than Teflon™ is visible on the bushing. Refer to bushing replacement in this chapter.

8. Inspect the Teflon™ coating on the moveable sheave bushing.
9. Inspect driven clutch faces for wear or damage.
10. Clean and inspect splines on helix and transmission input shaft.
11. Lube splines with a light film of grease. Do not lubricate the bushings!

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