

### 3. INSPECTION/ADJUSTMENT

#### FINAL REDUCTION GEAR OIL OIL LEVEL CHECK

- \* Place the motorcycle on its main stand on level ground for oil level check.

Stop the engine and remove the oil check bolt. The oil level shall be at the oil check bolt hole. If the oil level is low, add the recommended oil to the proper level.

**Recommended Oil:**  
GEAR OIL VISCOSITY SAE90#

Install the oil check bolt.

- \* Make sure that the sealing washer is in good condition.



Oil Check Bolt



Oil Check Bolt Hole

#### OIL CHANGE

Remove the oil check bolt. Remove the oil drain bolt and drain the oil thoroughly.

Install the oil drain bolt.

**Torque:** 1.0kg-m

- \* Make sure that the sealing washer is in good condition.

Fill with the recommended oil.

**Oil Capacity:** At disassembly : 210cc  
At change : 180cc

**Oil Capacity:** At disassembly : 50cc 120cc  
At change : 50cc 90cc

Reinstall the oil check bolt and check for oil leaks.

**Torque:** 1.2kg-m



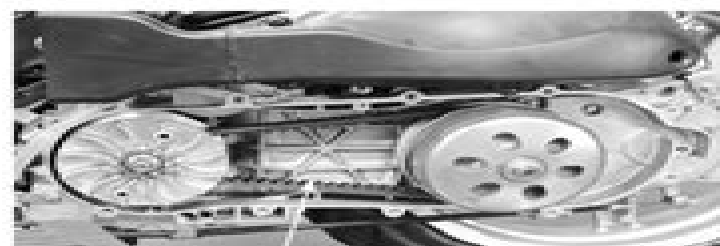
Sealing Washer

Oil Drain Bolt

#### DRIVE BELT

Remove the left crankcase cover. (→9-3)  
Inspect the drive belt for cracks or excessive wear.

Replace the drive belt with a new one if necessary and in accordance with the Maintenance Schedule.



Drive Belt

# Saga 50cc 4 Stroke Scooter Full Service Repair Manual

**Lingjun Ying**



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