



Volvo BM L50C



- **Engine output** SAE J1994:
AB, 7 liter emission engine
gross: 74.5 kW (101 hp)
net: 71.2 kW (97 hp)
AB, 7 liter 74.5 kW (99 hp)
net: 68.0 kW (91 hp)
- **Operating weight:** 7.8-8.2 t
- **Buckets:** 1.2-1.8 m³
- **Torque Parallel Linkage**
 - high breakout torque throughout the working range
 - excellent parallel lift-arm action
 - high lift height and long reach
- **Direct injection turbocharged diesel engine**
- **Hydraulic transmission with lock-down function**
- **Fully sealed oil-circulation cooled wet disc brakes, oil-bath mounted**
- **Clear Cab** – pressurized cab with high comfort and safety
- **Load-sensing hydraulic system** – working and steering hydraulics
- **Flat-ported working hydraulics**
- **Optional equipment**
 - Hydraulic attachment bracket
 - Boom Suspension System
 - Control Monitoring System

VOLVO BM



SERVICE REFILL CAPACITIES

Control monitoring system* provides information on machine condition, routine maintenance schedules and reserves time required for troubleshooting.* Option

Service accessibility: Large, easy-to-open engine access doors with gas struts. Radiator easy to clean.

Capacities			
Fuel tank	170 l	Option	71
Engine coolant	27 l	Engine oil	71 l
Hydraulic tank	85 l	Aux. hydraulic	2000 l



ENGINE

Engine delivers high torque and quick response at low rpm even under full load. The machine can work at low engine speeds, which contributes to good fuel economy, less noise, less wear and longer life.

Engine: SAE J1994* / TD 40-54* / 4-cylinder in-line, direct-injected, turbocharged 4-stroke* low-emission diesel engine with dry sump-type cylinder liners.

Air cleaning: three-stage

Engine			TD 40-54*	TD 40-54*
Rated output at	rpm	gross	36.8 (5000)	36.8 (2000)
SAE J1994 gross	kW	hp	74.5 (101)	71.2 (96)
net	kW	hp	71.2 (97)	68 (91)
Max. torque at	rpm	gross	23.2 (1400)	23.2 (1400)
SAE J1994 gross	Nm		200	200
net	Nm		180	180
Displacement	l		4.2	4.2



ELECTRICAL SYSTEM

The electrical system is built up around a distribution box and includes the following functions: Kick-down, downhill protection and central warning.

Central warning: Central warning lamp for the following functions: engine oil pressure, engine coolant temperature, hydraulic charge pressure, hydraulic oil temperature, gearbox oil pressure, brake pressure, parking brake (brake). The Control monitoring system can be selected as optional equipment.

Voltage	24 V
Batteries	5x120 Ah
Battery capacity	5x120 Ah
Oil cooling capacity, m³	800 m
Passive capacity, m³	100 m
Alternator rating	1000 W / 55 A
Waste-water outlet	4.0 l / 10.0 l



DRIVETRAIN

Overhaul and working hydraulics well matched to each other. Dependable design. Quick acceleration boosts productivity.

Hydraulic transmission: The transmission consists of a hydraulic pump, hydraulic motor (both with variable displacement) and a two-stage VME Power Shift gearbox which is actuated via a lock-down function.

Axles: Volvo BM fully floating axle shafts with planetary-type full reductions. Cast steel axle housing. Flared front axle and oscillating rear axle, 100% differential lock on front axle (optional).

Speeds	Low range	High range
max forward/reverse	0-18 km/h	0-28 km/h
lowest max displacement	0.5 km/h	0.11 km/h
Measured with free	15,000	
front and rear axle	Volvo BM / AB 10	
Gearbox, rear axle	4:1 *	
Ground clearance at		300 mm
12° inclination		



BRAKE SYSTEM

Simple, reliable system with few parts ensures high availability and safety. Self-adjusting internal oil circulation cooled disc brakes give long service intervals.

Service brakes: Volvo BM, dual circuit system with nitrogen-charged accumulators. Fully hydraulically operated enclosed internal oil circulation cooled disc brakes.

Parking brake: Mechanically operated drum brake on front axle input shaft.

Secondary brake: Either of the service brake circuits or the parking brake fulfills the safety requirements.

Standards: The brake system complies with the requirements of ISO 2442, SAE J1472

Number of discs/shoes	1
Number of accumulators	2
Valves, each	5.5 l

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Wenbin Ji



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