

2005 STEERING**Steering Wheel and Column - Montana & Venture****SPECIFICATIONS****FASTENER TIGHTENING SPECIFICATIONS****Fastener Tightening Specifications**

Application	Specification	
	Metric	English
Ignition Lock Cylinder Case Screws	7 N.m	62 lb in
Ignition Switch Screws	4.7 N.m	42 lb in
Intermediate Shaft to the Steering Column Pinch Bolts	48 N.m	35 lb ft
Intermediate Shaft to the Steering Gear Pinch Bolts	48 N.m	35 lb ft
Intermediate Shaft Seal Bolts	3 N.m	27 lb in
Linear Shift Assembly to Steering Column Mounting Screws	10 N.m	89 lb in
Shift Lever Screw	1.5 N.m	13 lb ft
Steering Column Anchor Nut	10 N.m	89 lb in
Steering Column Lower Bolts	24 N.m	18 lb ft
Steering Column Support TORX® Screws	17 N.m	13 lb ft
Steering Column Trim Cover Screws Lower	3.5 N.m	31 lb in
Steering Column Trim Cover Screws Upper	1.5 N.m	13 lb in
Steering Column Upper Nuts	24 N.m	18 lb ft
Steering Wheel Nut*	45 N.m	33 lb ft
Turn Signal Multifunction Switch Screws Side	7 N.m	62 lb in
Turn Signal Multifunction Switch Screws Top	3 N.m	27 lb in

* This is a prevailing torque type fastener. This fastener may be reused ONLY if:

- The fastener and its counterpart are clean and free from rust
- The fastener develops a specified amount of torque (drag) against its counterpart prior to the fastener seating.

Refer to the appropriate service procedure for the prevailing torque value.

If the fastener does not meet these criterias, REPLACE the fastener.

COMPONENT LOCATOR

Repair Manual Venture Torrent

Kathleen Armour



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The Legal Guide ,1839 Includes section Law reports The Academy ,1898 Moody's International Manual ,2000
The Waverley Novels Walter Scott,1839 Mergent Transportation Manual ,2001 Harper's Weekly John
Bonner,George William Curtis,Henry Mills Alden,Samuel Stillman Conant,Montgomery Schuyler,John Foord,Richard Harding
Davis,Carl Schurz,Henry Loomis Nelson,John Kendrick Bangs,George Brinton McClellan Harvey,Norman Hapgood,1858
The Churchman ,1913 Examiner ,1843 **The Universal chronicle, or Weekly gazette** ,1759 **The New-York**
Mirror ,1831 **Irish Miscellany** ,1858 *The Christian Union* ,1878 **American Architect** ,1881 **The American**
Architect and Building News ,1881 *American Architect and Building News* ,1881 **The Philadelphia Album and**
Ladies' Literary Port Folio ,1831 **Army, Navy, Air Force Journal & Register** ,1948 *Moody's Transportation*
Manual ,1999 **The Literary Gazette and Journal of the Belles Lettres, Arts, Sciences, &c** ,1855 Waldie's Select
Circulating Library ,1837

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