

TO SET THE PRESSER FOOT HEIGHT

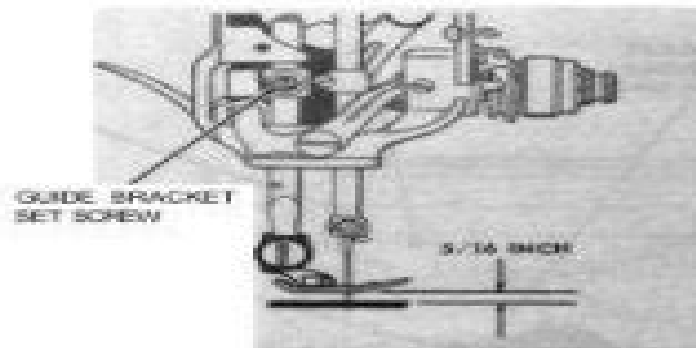


Fig. 8. Setting Presser Foot Height

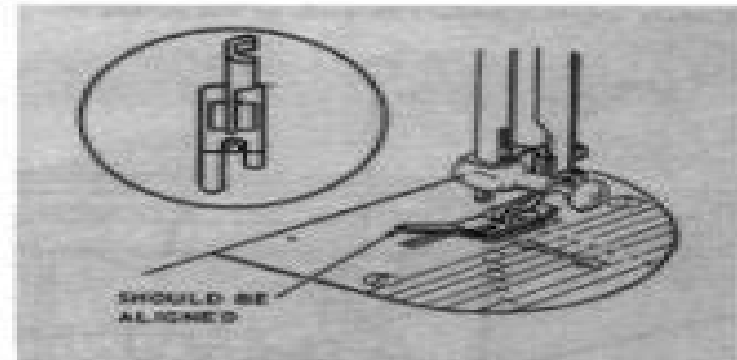


Fig. 9. Aligning Presser Foot

CHECK:

When presser foot is raised to highest point, distance between bottom of presser foot and top surface of throat plate should be 5/16 inch, as shown in Fig. 8. (Note: The needle clamp should not strike the raised part of the throat plate.)

Presser foot should be in alignment with throat plate slots and feed dog, as shown in Fig. 9. Inset, Fig. 9, shows correct alignment of presser foot with needle.

SETTING:

Loosen guide bracket set screw shown in Fig. 8 and raise or lower presser bar as required to obtain correct height.

Align presser foot with throat plate slots and needle as shown in Fig. 9.

Securely tighten guide bracket set screw.

TO SET THE FEED DOG HEIGHT

PREPARATION:

1. Remove bottom cover.
2. Set stitch length regulator for 12 to 15 stitches per inch.
3. Turn hand wheel toward operator until feed dog is in its highest position.

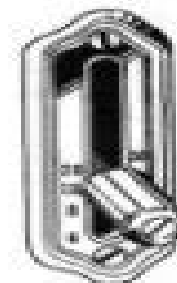


Fig. 10. Preparation - Feed Dog Height

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