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SPECIFICATIONS 2GD-FTV ENGINE MECHANICAL SERVICE DATA

ENGINE

Engine speed	Standard engine idle speed	610 to 710 rpm
	Maximum engine speed	4450 to 4750 rpm
Compression	Standard compression pressure	2700 kPa (27.5 kgf/cm ² , 392 psi) or higher
	Minimum compression pressure	2200 kPa (22.4 kgf/cm ² , 319 psi)
	Difference between each cylinder	500 kPa (5.1 kgf/cm ² , 73 psi) or less

CYLINDER HEAD GASKET

Piston protrusion	Standard piston protrusion		0.355 to 0.605 mm (0.0140 to 0.0238 in.)
Cylinder head gasket	New cylinder head gasket thickness	Mark A	1.15 to 1.25 mm (0.0453 to 0.0492 in.)
		Mark B	1.20 to 1.30 mm (0.0472 to 0.0512 in.)
		Mark C	1.25 to 1.35 mm (0.0492 to 0.0531 in.)
		Mark D	1.30 to 1.40 mm (0.0512 to 0.0551 in.)
		Mark E	1.35 to 1.45 mm (0.0531 to 0.0571 in.)
	Piston protrusion	0.355 to 0.405 mm (0.0140 to 0.0159 in.)	Gasket use A
		0.405 to 0.455 mm (0.0159 to 0.0179 in.)	Gasket use B
		0.455 to 0.505 mm (0.0179 to 0.0199 in.)	Gasket use C
		0.505 to 0.555 mm (0.0199 to 0.0219 in.)	Gasket use D
		0.555 to 0.605 mm (0.0219 to 0.0238 in.)	Gasket use E

ENGINE UNIT

No. 1 chain sub-assembly	Chain elongation		Maximum	144.7 mm (5.70 in.)
No. 2 chain sub-assembly	Chain elongation		Maximum	121.6 mm (4.79 in.)
Camshaft timing sprocket	Sprocket with chain diameter		Minimum	95.13 mm (3.75 in.)
Crankshaft timing sprocket	Sprocket with chain diameter		Minimum	68.59 mm (2.70 in.)
Injection pump drive gear	Gear with chain diameter	No. 1 chain sub-assembly side	Minimum	68.59 mm (2.70 in.)
	Gear with chain diameter	No. 2 chain sub-assembly side	Minimum	49.32 mm (1.94 in.)
No. 1 chain tensioner slipper	Depth		Maximum	1.0 mm (0.0394 in.)
No. 2 chain tensioner slipper	Depth		Maximum	1.0 mm (0.0394 in.)
No. 1 chain vibration damper	Depth		Maximum	1.0 mm (0.0394 in.)
No. 2 chain vibration damper	Depth		Maximum	1.0 mm (0.0394 in.)
Timing chain guide	Depth		Maximum	1.0 mm (0.0394 in.)

Repair Manual Specification

A Loxley



Repair Manual Specification:

Motor's Truck & Tractor Repair Manual ,1956 **Index of Specifications and Standards** ,1988 *Bmc 1 5 + 1 8*
Litre Diesel Engines Operation and Repair Manuals Bmc,2010 This book contains the operator s handbooks as well as the
complete repair operation manuals for these still very popular marine and stationary engines **Standard Operations**
Specifications United States. Federal Aviation Administration,1996 **Index of Technical and Management**
Information Specifications for Use on NASA Programs United States. National Aeronautics and Space
Administration,1970 , **General Aircraft Maintenance Manual** United States Department of the Army,1970
 Data Requirement Descriptions Index: Index of Technical and Management Information Specifications for
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Manual ,2002 *AASHTO Load and Resistance Factor Design Movable Highway Bridge Design Specifications* American
Association of State Highway and Transportation Officials. Subcommittee on Bridges and Structures,2007 **Popular**
Mechanics ,1984-09 Popular Mechanics inspires instructs and influences readers to help them master the modern world
Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the
latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle National Workshop on Bus-Wheelchair
Accessibility, May 7-9, 1986: Guideline specifications for active wheelchair lifts ,1987 *Bibliography of Scientific and*
Industrial Reports ,1946 **Federal Register** ,1978-05 **Maintenance Certification Procedures** United States.
Federal Aviation Agency,1963 **California. Supreme Court. Records and Briefs** California (State)., Number of Exhibits
1_x000D_ Court of Appeal Case s A046190 **National Workshop on Bus-Wheelchair Accessibility, May 7-9, 1986:**
Guideline specifications for wheelchair ramps ,1987 **Monthly Catalogue, United States Public Documents** ,1982
 Monthly Catalog of United States Government Publications ,1994-10 **Operator, Unit, Intermediate Direct**
Support and General Support Maintenance Manual (including Repair Parts and Special Tools Lists) ,1992

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