

MODEL T48 - 1/16 DIN TEMPERATURE CONTROLLER

- PID CONTROL WITH REDUCED DIVERSHOOT.
- ON DEMAND AUTO-TUNING OF PID CONTRIOL SETTINGS.
- WEARA ARRIVAS REZER.
- DUAL LED DISPLAYS FOR SMULTANEOUS INDICATION OF TEMPERATURE AND SETPONT
- STATUS AND/CATCRS FOR OUTFUTS AND CONTRIOL MODES.
- ACCEPTS TO TYPES OF SENSOR IMPUTS (Thermosoppie to ATIC).
- OPTIONAL HEATER CURRENT MONITOR AND HEATER GREAK.
 ALARM
- CONTROLARS DELAN ANAMAR CONTROLS
- OPTIONAL TWO LINEAR DC OUTPUTS (If to 10 if dwt to 20 mile)
- BONUALAUTOMATIC CONTROL MODES
- SETPOWIT RAMPING FOR PROCESS STARTUR
- PROGRAMMARY E USER INPUT (District FOR ACCIDED PLEXIBILITY)
- SEWSOR ERROR COMPENSATION (Office) AND BREAK DETECTION
- HEATING AND OFTROHAL DOOLING OUTPUTS.
- PARAMETER SECURITY MA PROGRAMMMELE LOCKIONTS.
- MELD REPLACEABLE DUTPUT BOARD (Relay or Logic/SISR Drive)



- OPTIONAL TRIAC OUTPUT
- accord seminant seminor.
- DETRORNAL REMOTE SETPORT INPUT (SA to 20 mA)
- OPTIONAL RISKIES SERVAL COMMUNICATIONS
- PC SOFTHINGS ANNUABLE FOR CONTROLLER COMPIGURATION



US. Recognised Comparent, Place Synthetic

DESCRIPTION

The T48 Controller accepts eigents from a recent of temperature sensers of temperature sensers of temperature of RTO elements, proceedy displays the process temperature, and proc the security displays the process temperature (RC) to maintain the process at the desired temperature. The committee's proppedictures just sample programming allows it to make a milk variety of application equipments.

The controller operates on the PED control results for frost heating and asseting, with on-demand auto-time, which will establish the training assessment. The PED training consecute may be fine-trained by the operators in any street and thereforehad not flow factors. The controller congletes a arragar establishment suppression feature, which allows the quartest response millions encountered convention. The controller array after the control of the congress with direct control of the congress with allower to control or the control with allowable between the programmed to operate techniques of the control made with allowable between all a different autpoint in available on select module to allow quick enlaction of a different autpoint in available.



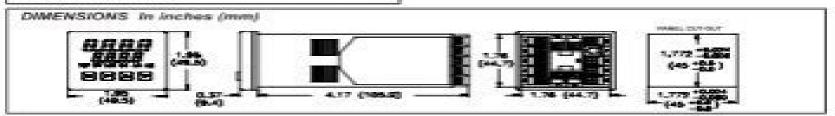
Direct this displaces of the viewing of the property temperature and subjected are mailtaneously. These peach adjustment where the appropriate of the comprehen and ranged scatters. On many models the rando control states and the above autputs are field replaceable.

Optional districtions he configurable activate according to a variety of actions (Worker Hill or Life Deviation Hill or Life Hand PN or CHIT, and Heater Current Breakly will adjustantly by deviate. A standing letter's supercosts for alone during power-up until the temperature attributes retained the alone region. The second attributes in a supercost the alone region.

Optional Main Linear DC comput (10 V or 20 mA) can be said for control or lamparature to exemplace purposes. Programmable subject update time militars nature or integers activety. The output single can be sooled independent of the time major.

Optional Neural Linux DC corput (FFV or 28 mA) provides an independent tamperature in-transmission, while the main Linux DC purpor is being used for manual. The corpus maps can be varied independent of the input respe-

Optional Minior Commet Miniors provides a direct modern of protoco bester merces. As alarm can be programmed to agend when the framer has falled. The provides paths warning of assemt fallers below product quality is affected.



Red Lion T48 Troubleshooting Guide

Richard Bailey

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