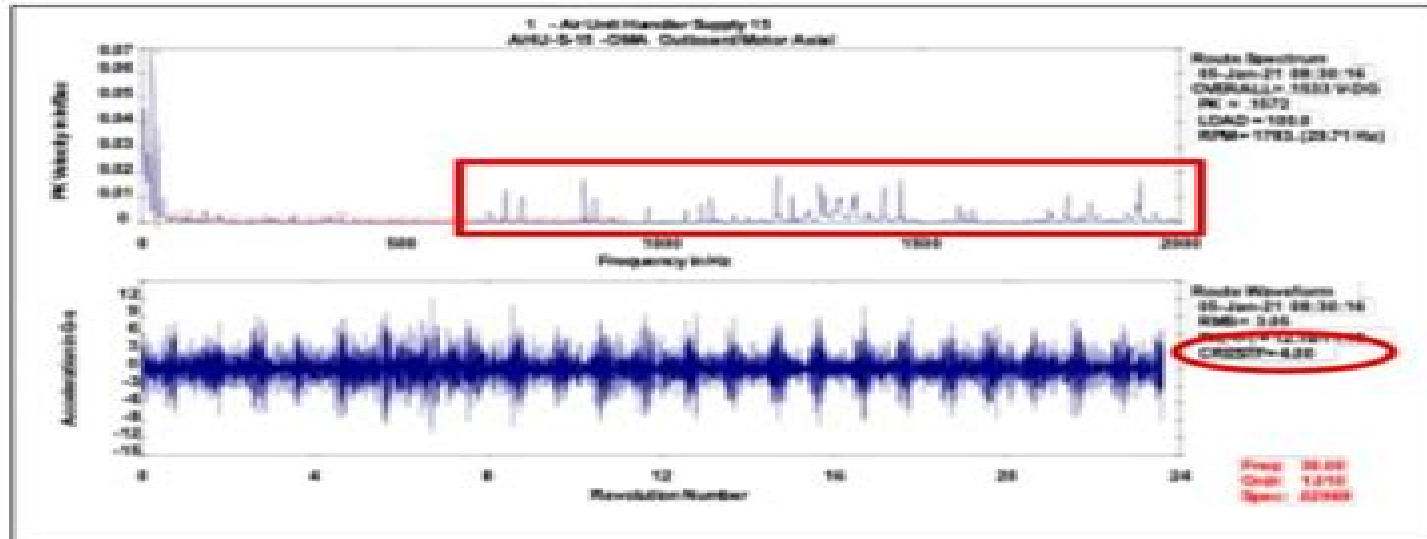




COMPONENT ID:	POINT(S):	FREQUENCY(S):
AHU-S-15	Motor Points	Several

**Issue:**

The data for the motor points show non-synchronous frequencies in the spectral data and increased impacting levels in the waveform data.

Analysis:

The non-synchronous frequencies in the spectrum are bearing fault frequencies. The waveforms for the motor points show impacting is present with levels up to 12.2 g's-Pk. This indicates that the motor bearings are degraded. Current levels above 10 g's-Pk suggest a severe condition that has a high probability of failure.

Recommendations:

Replace the motor bearings as soon as possible within 30 days.

RED:**YELLOW:****BLUE****GREEN**

High probability of damage or failure - secure as soon as possible.

Clear defect or trend but low probability of damage or failure.

Anomaly detected, no clear defect or trend. Continue monitoring.

All levels normal - no reportable issues.

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Jicheng Xie



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