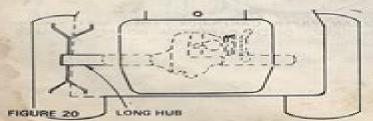


FIGURE 18





2. CHECK PUMP ASSEMBLY FLUID LEVELS

NOTE: BEFORE CHECKING OIL LEVEL, CLEAN RESERVOIR AND CAP WITH CLOTH TO REMOVE DUST OR GRASS CLIPPINGS.

- Using a 9.16" wrench remove 4 fasteners to remove Drawbar (Fig. 17).
- b. Disconnect Tiller Attachment Interlock Loop (Fig. 17).1
- c. Check for proper fluid level by removing Bleeder Plug.
- fluid level should be at plug opening.
- Fill pump through Bleeder Hole with SAE 20W oil until full and replace Bleeder Plug.
- Remove Cap on Reservoir (Fig. 18) and fill to "Oil Level Cold" line.

NOTE: IF SAE20W IS NOT READILY AVAILABLE IT IS PERMISSABLE TO USE A MULTIGRADE VISCOSITY OIL WITH "20" DESIGNATED AS THE LOWEST GRADE.

g. Replace Cap until snug (Do not overtighten).

3. CHECK HYDROSTATIC TRANSMISSION COOLING

DO NOT ATTEMPT TO CLEAN FAN OR TRANSMISSION WHILE ENGINE IS RUNNING OR WHILE HYDROSTATIC TRANSMISSION IS HOT.

- a. Inspect Cooling Fan (Fig. 18) to assure fan blades are intact and clean.
 - Inspect Coolings Fins (Fig. 18) for dirt, grass clippings and other material that could hinder fan air from properly cooling transmission.
 - Thoroughly clean the Coolings Fins with a cloth, brush or compressed air.

4. TIRE CARE

- Maintain tire pressure in front at 14 PSI and rear tires at 12 PSI.
- Keep tires free of gasoline, oil, or insect control chemicals which can destroy rubber.
- Avoid stumps, stones, deep ruts and other hazards that may cause tire damage.
- d. Removing front wheel for the repair (Fig. 19)
 - Block up front axle securely
 - Remove Hub Cap, Klip ring and Washer to allow wheel removal
 - Repair tire and reassemble. Replace washers and snap Klip Ring securely in axle groove. Replace Hub Cap.
- e. Removing rear wheel for tire repair.
 - Block up rear axle securely.
 - Remove Hub Cap, Klip Ring and Washers to allow wheel removal.
 - Repair tire and reassemble. Replace Tire, Washers, Klip Ring and Hub Cap.



WHEN MOUNTING TIRES, UNLESS BEADS ARE SEATED, OVERINFLATION CAN CAUSE A FATAL EXPLOSION.



WHEN REPLACING WHEELS ON THE TRACTOR THEY MUST BE MOUNTED WITH THE LONG HUB SIDE TOWARD THE CENTER OF THE TRACTOR. INCORRECT INSTALLATION COULD AFFECT LATERAL STABILITY. SEE FIG. 20.

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Yi-Tong Ma

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