

Original BMW Accessory. Installation Instructions.



Adaptive curve light retrofit

BMW 3 Series Saloon (E90)

BMW 3 Series Touring (E91)

These installation instructions are valid only for cars with SA 521 (rain-light sensor) and with SA 522 (xenon lights).

Retrofit kit No. 63 13 0 404 183
 63 13 0 404 197

Installation time

The installation time is approx. 4 hours, but this may vary depending on the condition of the car and the equipment in it.

The car must be flash-upgraded with the latest I stage status before starting the conversion work. The required programming time depends on the production date of the car and the work that has already been carried out on it, which means that we cannot give a specific time for this work.

The time for the programming/encoding is not included in the installation time as it depends on the age of the car and the equipment in it.

Important information

These installation instructions are primarily designed for use within the BMW dealership organisation and by authorised BMW service companies.

In any event the target group for these installation instructions is specialist personnel trained on BMW cars with the appropriate specialist knowledge.

All work must be completed using the latest BMW repair manuals, circuit diagrams, servicing manuals and work instructions in a rational order using the prescribed tools (special tools) and observing current health and safety regulations.

To avoid unnecessary extra work and/or costs, if any installation or function problems occur, after a brief troubleshooting session (approx. 0.5 hours), contact the following:

1. Either your national sales company or your regional office or
2. The Support team via the Aftersales Assistance Portal (ASAP) using the optional technical parts support application.

Quote the VIN and the part number of the retrofit kit and provide a detailed description of the problem.

Do not archive the hard copy of these installation instructions since daily updates are made by ASAP.

See ASAP for details of the pictograms.

Subject to technical modifications!

Original Bmw Accessory Installation Instructions

Jiyuan Zhang



Original Bmw Accessory Installation Instructions:

Decoding **Original Bmw Accessory Installation Instructions**: Revealing the Captivating Potential of Verbal Expression

In a time characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Original Bmw Accessory Installation Instructions**," a mesmerizing literary creation penned with a celebrated wordsmith, readers attempt an enlightening odyssey, unraveling the intricate significance of language and its enduring effect on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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Table of Contents Original Bmw Accessory Installation Instructions

1. Understanding the eBook Original Bmw Accessory Installation Instructions
 - The Rise of Digital Reading Original Bmw Accessory Installation Instructions
 - Advantages of eBooks Over Traditional Books
2. Identifying Original Bmw Accessory Installation Instructions
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Original Bmw Accessory Installation Instructions
 - User-Friendly Interface
4. Exploring eBook Recommendations from Original Bmw Accessory Installation Instructions
 - Personalized Recommendations
 - Original Bmw Accessory Installation Instructions User Reviews and Ratings
 - Original Bmw Accessory Installation Instructions and Bestseller Lists

5. Accessing Original Bmw Accessory Installation Instructions Free and Paid eBooks
 - Original Bmw Accessory Installation Instructions Public Domain eBooks
 - Original Bmw Accessory Installation Instructions eBook Subscription Services
 - Original Bmw Accessory Installation Instructions Budget-Friendly Options
6. Navigating Original Bmw Accessory Installation Instructions eBook Formats
 - ePub, PDF, MOBI, and More
 - Original Bmw Accessory Installation Instructions Compatibility with Devices
 - Original Bmw Accessory Installation Instructions Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Original Bmw Accessory Installation Instructions
 - Highlighting and Note-Taking Original Bmw Accessory Installation Instructions
 - Interactive Elements Original Bmw Accessory Installation Instructions
8. Staying Engaged with Original Bmw Accessory Installation Instructions
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Original Bmw Accessory Installation Instructions
9. Balancing eBooks and Physical Books Original Bmw Accessory Installation Instructions
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Original Bmw Accessory Installation Instructions
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Original Bmw Accessory Installation Instructions
 - Setting Reading Goals Original Bmw Accessory Installation Instructions
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Original Bmw Accessory Installation Instructions
 - Fact-Checking eBook Content of Original Bmw Accessory Installation Instructions
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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